



Tubing Tools

MARS SERIES **650**

Flaring Tools

Imperial MARS #65035, Rol-Air® flaring tool, is used for soft copper, aluminum and brass. This flaring tool flares and burnishes 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" OD tubing. The faceted, hard chrome finished cone rolls out perfect 37° flares above die block - then automatically burnishes flare face. Original wall thickness is maintained at base of flare. Slip-on yoke permits use in tight quarters. The heat treated dies grip tubing without scoring.

MARS #65036, 37° flaring tool, is for use on copper, aluminum, steel, stainless steel and other metal tubing. Three rollers in flaring cone roll out a 37° flare above die block. There is an extension on the yoke for clamping in vise. This flaring tool is for 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" OD tubing and is furnished in a plastic kit.

Imperial's 45° flaring tool, MARS #65037, is for 3/16", 1/4", 5/16", 3/8", 7/16", 1/2" and 5/8" OD tubing. This tool features a self-centering yoke with swivel-type, hard chrome finished flaring cone to form better flares with less effort. The yoke is designed to permit flaring where there is little space between nut and tube end. This flaring tool is for use on soft copper, aluminum and brass tubing.

The 45° Rol-Air® flaring tool, MARS #65038, is used for flaring and burnishing 3/16", 1/4", 5/16", 3/8", 1/2" and 5/8" OD tubing. The flares are rolled out above die bar by a super-smooth faceted cone. Automatically burnishes flare face. The slip-on yoke permits use in tight quarters. Heat treated dies grip tubing without scoring. For use on soft copper, aluminum and brass tubing.

Imperial's Grabber™ Rol-Air® flaring tool flares and burnishes 3/16" to 5/8" OD tubing. This 45° flaring tool is for use on soft copper, aluminum and brass tubing. MARS #65039 features a unique, self-adjusted, tube holding mechanism which permits use in tight quarters. The faceted, hard chrome finished cone rolls out and burnishes a perfect 45° flare above the tube holding mechanism.

MARS NO.	MFG. NO.	DESCRIPTION	CASE QTY.
65035	507FB	Rol-Air® 37° for 3/16" to 5/8" OD	1
65037	195FC	45° for 3/16" to 5/8" OD	10
65038	500FC	Rol-Air® 45° for 3/16" to 5/8" OD	10
65039	525F	Grabber™ Rol-Air® 45° for 3/16" to 5/8" OD	10
65046	103FS	45° for 3/4", 7/8", 1" OD	1
65047	203FA	45° for 5/8" to 1-1/8" OD	1
65048	296FC	45° for 3/16" to 5/8" OD	1
65049	300FB	Hi Duty 45° for 3/16" to 5/8" OD	1

Pinch Off Tool

Pinch-off tool temporarily closes soft copper, aluminum or steel tubing so no liquid or gas passes. Lets you disconnect line while making repairs without loss of liquid or gas. Also opens tubing and rounds it back into shape. For use on 1/4", 3/8" and 1/2" OD tubing.

MARS NO.	MFG. NO.	DESCRIPTION	CASE QTY.
65050	105FF	Pinch off tool (copper tubing)	1



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