## Sioux Chief Manufacturing Technical Report #806 Arrester Installation

August 15, 2006

Sioux Chief Mfg. currently publishes installation instructions that recommend our arresters to be installed "horizontally, vertically, or anywhere in between." This instruction could be considered a recommendation of best practice, but it was never intended to be totally restrictive. Rather, the current arrester installation instructions have evolved over the years to what they are today for many reasons other than simple "product performance".

The fact of the matter is this: Any Sioux Chief Hydra-Rester or Mini-Rester water hammer arresters will perform as designed at any angle, upright or inverted. In addition, the inverted installation of an arrester will not void or alter the protection of the Sioux Chief Lifetime Warranty.

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