



PIPE TOOLS & VISES  
SINCE 1896

# Multi-Purpose Pipe Joiner (PJ414) Instructions

## Joins soil pipe or PVC.

As the picture illustrates, position the joiner on top of the pipe with the casting 6" or so behind the bell.

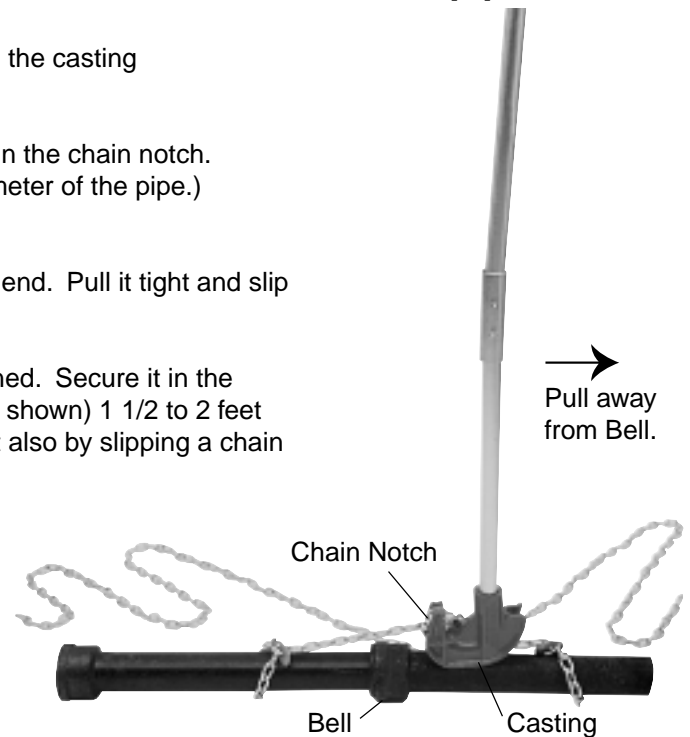
Wrap one chain around the pipe behind the casting and secure it in the chain notch. (Always double-wrap the chains if you can, depending on the diameter of the pipe.) Make sure this wrap is snug to the pipe so it doesn't slip.

Then, feed the end of the chain under the casting, toward the bell end. Pull it tight and slip the chain link in the slotted end of the casting.

Take the second chain and wrap it around the other pipe to be joined. Secure it in the chain notch at the end of the chain as before. Wrap this chain (as shown) 1 1/2 to 2 feet (455 - 610 mm) from the end of the pipe. Pull it tight and secure it also by slipping a chain link in the front notch of the casting.

With both chains in position, pull back on the vertical handle, pulling away from the closest bell end.

Cat. No.	Item Code	Capacity		Weight	
		in - nom.	Actual mm	lbs	kg
PJ414	08080	4 - 14	102 - 355	34.0	15.5



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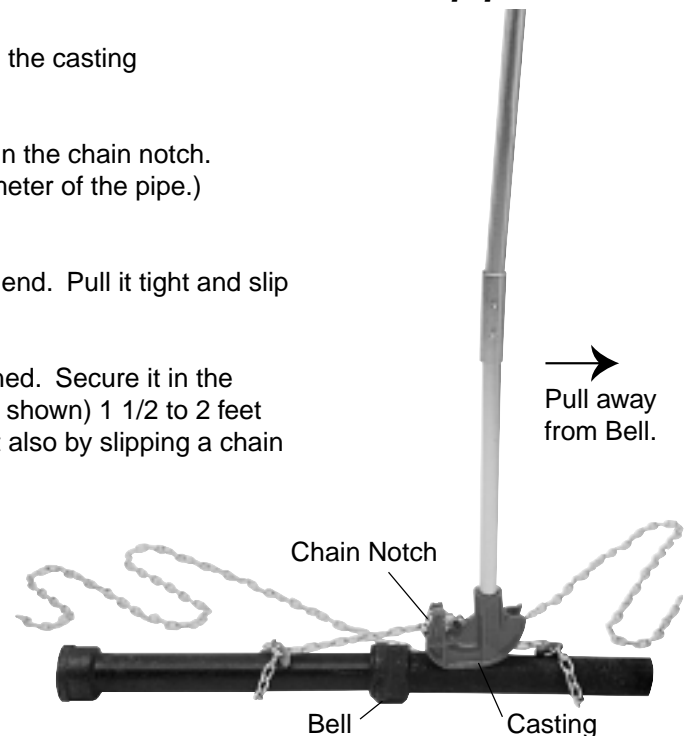
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