# GRUNDFOS PRODUCT GUIDE

# MAGNA

UPE Series 2000 circulator pumps 50/60 Hz





**BE THINK INNOVATE** 

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# 1. Product data

#### MAGNA

The MAGNA ranges of circulator pumps are specially designed for

- · heating systems
- domestic hot-water systems (stainless-steel pump housing).



GR8384

Fig. 1 MAGNA pump

#### Features and benefits

The MAGNA variable-speed wet rotor circulator is powerful, reliable, intelligent, and energy efficient.

MAGNA incorporates a permanent-magnet rotor, a revolutionary design pioneered by Grundfos.

MAGNA is easy to install, simple to operate, and a good choice for the replacement market. MAGNA is the smart choice with an array of useful features and benefits:

- Integrated variable speed drive
- proportional-pressure duty
- constant-pressure duty
- constant-curve duty
- max. or min. curve duty
- parallel connection of two pumps (requires additional expansion module).
- no external motor protection required
- Short flange-to-flange length for easier replacements
- low noise level
- safe selection
- low energy consumption

   (all MAGNA pumps are high efficiency with permanent magnet (PM) motors. Energy class "A" in European energy labeling schedule)
- patented AUTOADAPT function ensures further energy savings
- · long life and no maintenance
- external control and monitoring enabled via optional expansion modules.

#### Applications

#### Heating systems

- Main loop
- Mixing loops
- Heating surfaces.

The MAGNA circulator pumps are designed for circulating liquids in heating systems with variable flows where it is desirable to optimize the setting of the pump duty point. The pumps are also suitable for domestic hot-water systems.

To ensure correct operation, it is important that the sizing range of the system falls within the duty range of the pump.

The MAGNA is especially suitable for installation in existing systems where the differential pressure of the pump is too high in periods with reduced flow demand. The pump is also suitable for new systems where automatic adjustment of pump head to actual flow demand is required without using expensive bypass valves or the like.

Furthermore, the pump is suitable for application in systems with hot-water priority where an external contact can immediately force the pump to operate according to the max. curve.

#### **Pumped liquids**

MAGNA is suitable for thin, clean, non-aggressive and non-explosive liquids, not containing any solid particles, fibers or mineral oil.

If the pump is installed in a heating system, the water should meet the requirements of accepted standards on water quality in heating systems.

In domestic hot-water systems, the pump should be used only for water with a degree of hardness lower than 17 grains/gallon (14°dH). The pump must **not** be used for the transfer of flammable liquids such as diesel oil and petrol.

If the pump is not used during periods of frost, necessary steps must be taken to prevent frost bursts. Additives with a density and/or kinematic viscosity higher than those/ that of water will reduce the hydraulic performance.

Whether a pump is suitable for a particular liquid, depends on a number of factors of which the most important are lime content, pH value, temperature and content of solvents, oils, etc.

# Type key

#### MAGNA

Example	MAGNA	40	-120	(F)	(N)	280
MAGNA						
Nominal diameter of suction and discharge ports (mm)						
Maximum head [dm]						
Flange connection						
N: Single-head pump housing of stainless steel						
Port-to-port [mm]						

## Performance range, MAGNA

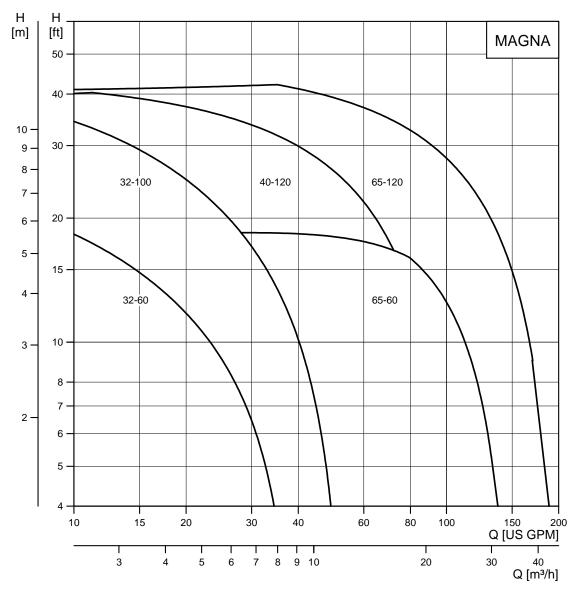


Fig. 2 Performance range

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# 2. Product range

#### **Product range**

D	Supply voltage	Port-to-port length		Nominal pipe connection		Flange connection		
Pump type	[v]	[inch]	[mm]	[inch]	[mm]	GF15/26	GF 40/43	GF 53
MAGNA 32-60 F (N)	1 x 208 - 230	6 1⁄2	165	1.25	32	•		
MAGNA 32-100 F	1 x 208 - 230	6 ½	165	1.25	32	•		
MAGNA 40-120 F (N)	1 x 230	8 1⁄2	216	1.5	40	•	•	
MAGNA 65-60 F (N)	1 x 230	11 ½	292	2.5	65			•
MAGNA 65-120 F (N)	1 x 230	11 ½	292	2.5	15			•

#### **Pump selection**

#### Pump size

Selection of pump size should be based on

- required maximum flow
- maximum head loss in the system.

#### **Operating conditions**

The operating conditions should be within published pump limits. When selecting a MAGNA pump, the following limitations shall be considered:

- liquid temperature and ambient conditions
- minimum inlet pressure
- maximum operating pressure.

#### Communication

The requirements for external control or monitoring of the pump should be considered, such as access to:

- speed control of pump or change of setpoint
- reading of pump data
- start/stop, fault indication or forced control to max. or min. curve.

#### **Control mode**

In general, Grundfos recommends:

- The factory setting which is suitable for most installations
- Proportional-pressure control in systems with relatively great head losses
- Constant-pressure control in systems with relatively small head losses.



# 3. Operating conditions

#### **General recommendations**

MAGNA	
Water in heating systems	Water quality according to local standards
Domestic hot water	Degree of hardness up to 17 grains / gallon (14 d°H).
Water containing glycol	Max. 50 % glycol. Viscosity $\leq$ 0.3785 ft <sup>2</sup> /hr (10 mm <sup>2</sup> /s).

#### Liquid temperature

Application	MAGNA	
General	+35 °F to +200 °F (+2 to +95 °C)	
Domestic hot-water systems	+35 to +140 °F (+2 to +60 °C)	

To avoid condensation in the terminal box and the stator, the liquid temperature must always be higher than the ambient temperature.

#### **Ambient conditions**

Ambient temperature during operation	+32 to +95 °F (0 to +35 °C)
Ambient temperature during storage/transport	-40 to +140 °F (-40 to +60 °C)
Relative air humidity	Maximum 95 %

#### Maximum operating pressure

Pump type	Max. operating pressure [psi (bar)]	mPa
MAGNA 32-60 F	145 (10)	1.0
MAGNA 32-100 F	145 (10)	1.0
MAGNA 40-120 F	175 (12)	1.2
MAGNA 65-60 F	175 (12)	1.2
MAGNA 65-120 F	175 (12)	1.2

#### Minimum inlet pressure

The following relative minimum pressures must be available at the pump inlet during operation:

	Liquid temperature			
Pump type	167 °F / 75 °C	194 °F / 90 °C		
-	Inlet pressure [psi / bar]			
MAGNA 32-60 F	1.45 / 0.10	5 / 0.35		
MAGNA 32-100 F	1.45 / 0.10	5 / 0.35		
MAGNA 40-120 F	2.2 / 0.15	6.5 / 0.45		
MAGNA 65-60 F	2.2 / 0.15	6.5 / 0.45		
MAGNA 65-120 F	2.2 / 0.15	17.5 / 1.2		

**Note:** Actual inlet pressure + pump pressure against a closed valve must be lower than the maximum permissible system pressure.

#### **Electrical data**

#### MAGNA

Pump type	Single-phase MAGNA 32-60, 32-100	Single-phase MAGNA           40-120, 65-60, 65-120           IP44 (IEC 85)           F	
Enclosure class	IP44 (IEC 85)		
Insulation class	F		
External start/stop input	External potential-free switch.★ Screened cable. Maximum contact load: 5 V, 10 mA.	External potential-free switch. Screened cable. Maximum contact load: 5 V, 10 mA.	
Setpoint signals	GENI module★	GENI module★	
Signal output	Internal potential-free changeover contact.★ Screened cable. Maximum contact load: 250 VAC, 2 A. Minimum contact load: 5 VDC, 1 mA.	Internal potential-free changeover contact. Screened cable. Maximum contact load: 250 VAC, 2 A. Minimum contact load: 5 VDC, 1 mA.	
Bus input	GENI module★ • LON via GENIbus and G10 modules.	GENI module★ LON module★	
Supply voltage	1 x 208-230 V - 10 % / + 6 %, 50/60 Hz, PE	1 x 230 V - 10 % / + 6 %, 50/60 Hz, PE	
	The pump requires no external motor protection.		

 $\star$  Expansion module

#### Sound pressure level

Pump type	Single-phase MAGNA 32-60, 32-100	Single-phase MAGNA 40-120, 65-60, 65-120
Sound pressure level	≤ 32 dB(A)	≤ 38 dB(A)

# 4. Functions

#### Functions

	Single-phase MAGNA 32-60, 32-100	Single-phase MAGNA 40-120, 65-60, 65-120
Control modes (factory setting)		
AUTO <i>ADAPT</i> ★★	•	•
Proportional pressure control	•	•
Constant pressure control	•	•
Additional control and operating modes		
Constant curve duty	•	•
Min. or max. curve duty	•	•
Automatic night-time duty	•	•
Additional operating modes of twin-head pumps		
Alternating operation $\star$ $\star$	•	•
Standby operation	•	•
Readings and settings on the pump		
Operating indication	•	•
Flow indication	•	•
Setpoint	•	•
Control mode	•	•
Fault indication	•	•
Communication		
Wireless remote control, R100	•	•
External digital input/output	0	•
External analog input	0	0
BUS via GENIbus protocol, RS-485	0	0
BUS via LonTalk <sup>®</sup> protocol, FTT 10	<b>○★</b>	0

• Function incorporated.

• Expansion module required.

★ G10-Lon interface required.

 $\star$   $\star$  Not recommended for air conditioning systems.

TM03 1071 4005

#### Control modes (factory setting)

The pumps have been factory-set to

• AUTOADAPT.

The setpoint is factory-set to approximately half of the maximum pump head.

The factory setting is suitable for most installations.

#### AUTOADAPT

During operation, the pump automatically reduces the factory-set setpoint and adjusts it to the actual system characteristic.

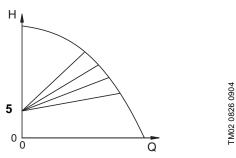


Fig. 3 AUTOADAPT control

Note: Manual setting of the setpoint is not possible.

When the control mode AUTOADAPT has been activated, the pump will start at  $H_{set1}$ , corresponding to 50% of its maximum head, and then adjust its performance to A<sub>1</sub>, see fig. 4.

When the pump registers a lower pressure on the max. curve,  $A_2$ , the AUTOADAPT function automatically selects a correspondingly lower control curve,  $H_{set2}$ .

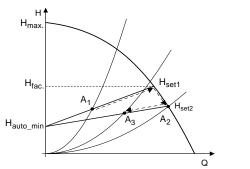
If the radiator valves close, the pump adjusts its performance to  $A_3$ .

A <sub>2</sub> :	Lower registered pressure on the
	max. curve.
A <sub>3</sub> :	New duty point after AUTOADAPT control.

- H<sub>set1</sub>: Original setpoint setting.
- H<sub>set2</sub>: New setpoint after AUTOADAPT control.
- H<sub>fac.</sub>: MAGNA xx-60: 11.5 ft MAGNA xx-100, 18 ft MAGNA xx-120: 23 ft
- Hauto\_min: A fixed value of 5 ft

The AUTOADAPT control mode is a form of proportional-pressure control where the control curves have a fixed origin,  $H_{auto\_min}$ .

The AUTOADAPT control mode is developed specifically for heating applications.





# Additional control and operating modes

Grundfos offers additional control and operating modes to meet specific demands.

The functions available depend on the pump type and the expansion module chosen, see overview of functions on page 10.

#### **Proportional-pressure control**

The pump head is changed continuously in accordance with the flow demand in the system.

The head against a closed valve is half the setpoint.

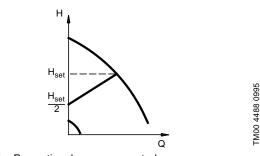


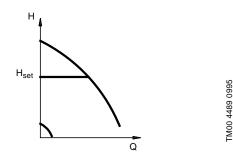
Fig. 5 Proportional-pressure control

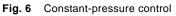
The proportional-pressure control is recommended in systems with relatively great head losses.

Functions

#### **Constant-pressure control**

The pump head is kept constant, independent of the water requirement.





The constant-pressure control is recommended in systems with relatively small head losses.

#### **Constant-curve duty**

Requires the use of an R100 remote control.

The pump can be set to operate according to a constant curve like an uncontrolled pump.

If an external controller is installed, the pump is able to change from one constant curve to another, depending on the value of the external signal.

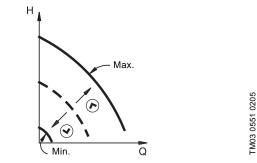


Fig. 7 Constant-curve duty

#### Max. or min. curve duty

The pump can be set to operate according to the max. or min. curve, like an uncontrolled pump.

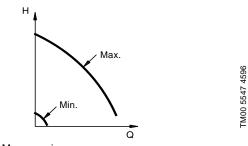


Fig. 8 Max. or min. curves

The **max. curve** mode can be used in periods in which a maximum flow is required. This operating mode is for instance suitable for hot-water priority.

The **min. curve** mode can be used in periods in which a minimum flow is required. This operating mode is for

instance suitable for manual night-time duty.

#### Temperature influence

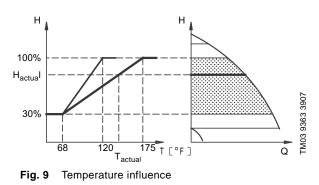
Temperature influence function is available with constant and proportional control mode.

To be set with the R100 remote control.

When temperature influence function is activated the setpoint for head will be reduced according to the liquid temperature.

The temperature influence limits can be set to 120 °F (50 °C) or 175 °F (80 °C). The temperature limits are not adjustable.

These temperature limits are called Tmax. The setpoint is reduced in relation to the head set (= 100 %) according to the characteristics below.



In the above example, Tmax. = 175 °F (80 °C) has been selected. The actual liquid temperature Tactual causes the setpoint for head to be reduced from 100 % to Hactual.

#### The temperature influence function requires:

- Proportional- or constant-pressure control mode.
- The pump must be installed in the supply side pipe.
- System with supply pipe temperature control.

Temperature influence is suitable in:

- systems with variable flows (e.g. two-pipe heating systems), in which the activation of the temperature influence function will ensure a further reduction of the pump performance in periods with small heating demands and consequently a reduced supply pipe temperature.
- systems with almost constant flows (e.g. one-pipe heating systems and radiant floor heating systems), in which variable heating demands cannot be registered as changes in the head as is the case with two-pipe heating systems. In such systems, the pump performance can only be adjusted by activating the temperature influence function.

#### Selection of Tmax.

In systems with a supply pipe temperature of:

- up to and including +131 °F (55 °C), select Tmax. = +120 °F (50 °C),
- above +131 °F (+55 °C), select Tmax. = +175 °F (+80 °C).

#### Automatic night-time duty

When automatic night-time duty has been selected, the pump will change automatically between normal duty and night-time duty. Changeover between normal duty and night-time duty takes place as a result of the supply pipe temperature measured by an integrated temperature sensor.

The automatic changeover to night-time duty takes place when the temperature sensor registers a supply pipe temperature drop of more than 18-27 °F (10-15 °C) within approx. 2 hours. The required temperature drop is a minimum of 18-27 °F (10-15 °C).

Changeover to normal duty takes place without a time lag when the temperature has increased by approx. 18 °F (10 °C).

# Additional operating modes two pumps in parallel

The following operating modes are available for two pumps in parallel if both pumps are equipped with optional GENI module:

#### Alternating operation

Pump operation alternates every 24 hours. If the duty pump stops due to a fault, the other pump starts.

#### Standby operation

One pump operates continuously. In order to prevent seizing-up, the standby pump starts at a fixed frequency (every 24 hours) and runs for a short period. If the duty pump stops due to a fault, the standby pump starts.

#### Readings and settings on the pump

The control panel on the pump control box/terminal box incorporates the basic functions for readings and settings.

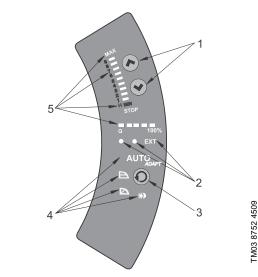


Fig. 10 MAGNA control panel

Pos.	Description
1	Buttons for setting of head
2	<ul> <li>Indicator lights for operating and fault indication and</li> <li>symbol for indication of external control</li> </ul>
3	Button for selection of control mode: AUTOADAPT, proportional pressure, constant pressure and automatic night-time duty
4	Light symbols for indication of control mode and night-time duty
5	Light fields for indication of head, flow and operating mode

#### Communication

MAGNA pump enables communication via

- wireless remote control, R100
- connection to an external alarm device
- digital input/output
- analog input.

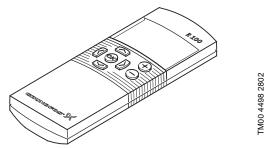


Fig. 11 R100 remote control

MAGNA is designed for wireless communication with the Grundfos R100 remote control.

The R100 offers additional possibilities of setting and status displays for the pump.

The R100 can be used for the following functions:

- reading of operating data
- reading of fault indications
- setting of control mode
- setting of 1/3 ft (0.1 m) head increments
- selection of external setpoint signal
- allocation of pump number making it possible to distinguish between pumps in connection with parallel operation via bus
- selection of function for digital input.

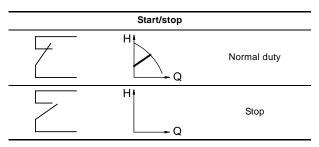
MAGNA has various inputs and outputs for external signals for forced-control functions. Some functions may require an expansion module, see *Expansion modules for MAGNA*.

#### **Digital input**

The function of the digital input is selected with the R100 remote control.

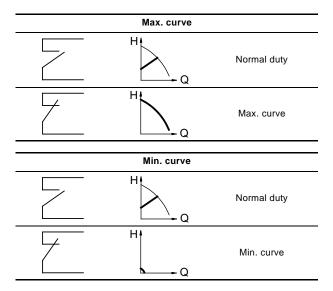
#### External start/stop

The pump can be started or stopped via the digital input, see fig. 19, terminals 7 and 8. Expansion module required for MAGNA 32-100.



#### External forced max. or min curve

The pump can be forced to operate on the max. or min curve via the digital input. Use of the digital input for forced max. or min. curve requires installation of the expansion module, GENI module.



#### **Digital output**

The MAGNA pumps incorporate a signal relay with a potential-free changeover contact for external fault indication.

#### MAGNA 32-60\*, 32-100\*

The function of the signal relay can be changed from "Fault" to "Ready" or "Operating" or "Ready" mode with the R100.

These pumps require expansion modules.

The functions of the signal relay are as shown in the table below:

\*Expansion module required for 32-60, 32-100.

#### Signal relay Fault signal Not activated: • The electricity supply has been switched off. • The pump has not registered a fault. 1 2 3 NC NO C Activated: • The pump has registered a fault. NC NO C Signal relay **Operating signal** Not activated: • The pump has been set to stop. • The pump has registered a fault and is unable to NC NO C run. Activated: • The pump is running. • The pump has registered a fault, but is unable to NC NO C run.

#### Signal relay Ready signal

NC NO C

1 2 3 NC NO C

Not activated:
<ul> <li>The pump has been set to stop.</li> </ul>
• The pump has registered a fault and is unable to
run.

#### Activated:

• The pump is ready to run or is running.

#### MAGNA 40-120, 65-60, 65-120

The function of the signal relay can be changed from "Fault" to "Operating" mode with the R100.

The functions of the signal relay are as shown in the table below:

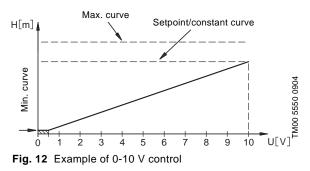
	Signal relay	Fault signal		
	1 2 3 NC NO C	Not activated: • The electricity supply has been switched off. • The pump has not registered a fault.		
Activated: 1 2 3 NC NO C Activated: • The pump has registered a fault.				
	Signal relay	Operating signal		
-	Signal relay	Operating signal Not activated: • The pump has been set to stop. • The pump has registered a fault and is unable to run.		

#### Analog input

#### External analog control

Use of the analog input requires installation of the expansion module, GENI module.

Control of setpoint or speed via an external 0-10 V signal.



The analog input enables the following control modes:

In **constant-curve mode**, the pump is able to change from one constant curve to another depending on the value of the external signal.

The internal controller is **inactive** in this mode.

In **pressure control mode**, the setpoint can be set externally within the range from the setpoint to the min. curve.

The internal controller is **active** in this mode.

At an input voltage lower than 0.5 V, the pump will operate according to the min. curve.

#### **Bus communication via GENIbus**

The bus enables control and monitoring of the pumps from a GRUNDFOS Pump Management System 2000, to a building management system (BMS) or another external control system.

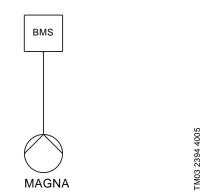


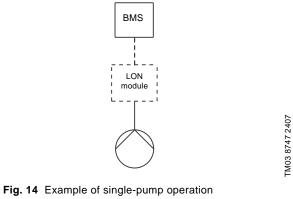
Fig. 13 Example of single-pump operation

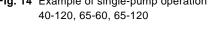
Pump type	Requires	See section
MAGNA	GENI module	Accessories

#### **Bus communication via LON**

Via the bus input and optional LON module the pump can be connected to a building management sysetm (BMS) based on LonWorks<sup>®</sup> technology, and thus be linked to other units based on this communication standard.

MAGNA pump type	GENI module	LON module	G10-LON
32-60	•		٠
32-100	•		٠
65-60		•	
40-120		•	
65-120		•	





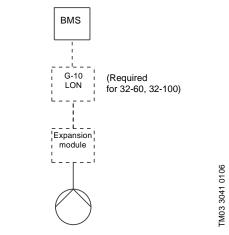


Fig. 15 Example of single-pump operation 32-60, 32-100

#### Functions of expansion modules

Pump type	Inputs/outputs incorporated	With expansion module	Function
		Relay module	• Start/Stop • Signal relay
MAGNA 32-60, 32-100	_	GENI module	<ul> <li>Start/Stop</li> <li>Max. curve</li> <li>Min. curve</li> <li>0-10 V analog input</li> <li>Signal relay</li> <li>Duty/Standby for two pumps in parallel</li> <li>GENIbus</li> </ul>
MAGNA 40-120 MAGNA 65-60 MAGNA 65-120	Start/stop Signal relay	GENI module	<ul> <li>Max. curve</li> <li>Min. curve</li> <li>0-10 V analog input</li> <li>Duty/Standby for two pumps in parallel</li> <li>GENIbus</li> </ul>
	-	LON module	<ul> <li>LonTalk<sup>®</sup> protocol, FTT10</li> </ul>

# 5. Construction

The MAGNA is of the canned-rotor type. The pump and motor form an integral unit without shaft seal and with only two gaskets for sealing. The bearings are lubricated by the pumped liquid.

The pump features are

- · controller integrated in the terminal box
- control panel on the terminal box
- terminal box prepared for optional modules
- differential-pressure and temperature detection
- · cast-iron or stainless-steel pump housing
- no external motor protection required.

#### Motor and electronic controller

The **single-phase MAGNA** motor is a 4- or 8-pole, synchronous, permanent-magnet motor (PM motor). This motor type has higher efficiency than a conventional asynchronous squirrel-cage motor.

Pump speed is controlled by an integrated frequency converter.

#### **Pump connections**

MAGNA 32-60, 32-100:Two bolt oval flange. Matches GF 15/26.

MAGNA 40-120: Two bolt oval combination flange. Matches GF15/26 and GF 40/43.

MAGNA 65-60 and 65-120: GF53, 4 bolt Non ANSI flange. Can be connected to GF53, 2", 2.5" and 3" counter flanges.

#### Paint

Enamel paint. Color: Grundfos Red (NCS40-50R)

# Material specification

#### MAGNA

Pos.	Component	Material	EN	AISI/ASTM		
1	Terminal box	Aluminium/composite	Aluminium/composite			
2	Stator housing	Aluminium AlSi 10Cu <sub>2</sub>	Aluminium AlSi 10Cu <sub>2</sub>			
	O-rings	EPDM rubber				
	Outer bearing ring	Aluminium oxide Al <sub>2</sub> O <sub>3</sub>				
3	Rotor can	Stainless steel	1.4301 or 1.4401	304 or 316		
4	Shaft	Stainless steel	Stainless steel 1.4401 316			
5	Thrust bearing	Carbon MY 106				
0	Bearing plate	Stainless steel	1.4301	304		
6	Inner bearing ring Aluminium oxide Al <sub>2</sub> O <sub>3</sub>					
7	Impeller	Stainless steel 1.4301 304		304		
8	Pump housing	Cast iron or stainless steel	EN-GJL250 1.4308	A48 CL35 CF8		

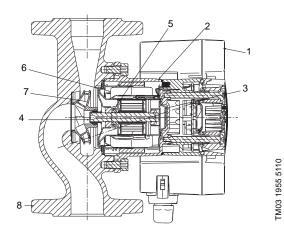


Fig. 16 MAGNA 32-60, 32-100

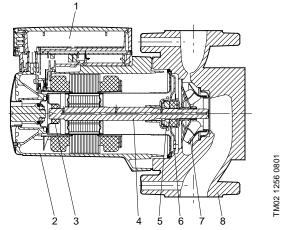


Fig. 17 MAGNA 40-120, 65-60 and 65-120

# 6. Installation

#### **Mechanical installation**

**MAGNA** is for indoor installation. The pump shaft shall be installed horizontally.

MAGNA may be installed in horizontal as well as vertical pipes as long as the pump shaft is parallel to the ground. Pump shaft shall not be installed vertically.

Arrows on the pump housing indicate the liquid flow direction through the pump. The liquid flow direction can be horizontal or vertical, depending on the terminal box position.

The terminal box can be turned to various positions. This is described in the installation and operating instructions.

The pump must be installed in such a way that strain from the pipework is not transferred to the pump housing.

The pump may be suspended direct in the pipes, provided the pipework can support the pump. If not, the pump must be installed on a mounting bracket or base plate.

To ensure cooling of motor and electronics, the following must be observed:

- Place the pump in such a way that sufficient cooling is ensured.
- The temperature of the cooling air must not exceed 140 °F (40 °C.)

#### **Electrical connection**

The electrical connection and protection should be carried out in accordance with local regulations.

- The pump must be connected to an external mains switch.
- The pump must always be correctly grounded.
- The pump requires no external motor protection. The motor incorporates thermal protection against slow overloading and blocking (IEC 34-11: TP 211).
- When the pump is switched on via the mains, the pump will start after approx. 5 seconds.

**Note:** The number of starts and stops via the mains supply must not exceed 4 times per hour.

The pump mains connection must be made as shown in the diagrams on the following pages.

#### Cables

Use screened cables (0.25-1.5 mm<sup>2</sup>) for external on/off switch, digital input, sensor and setpoint signals.

- All cables used must be heat-resistant up to at least 185 °F (+85 °C).
- All cables used must be installed in accordance with NEC, local codes and regulations.

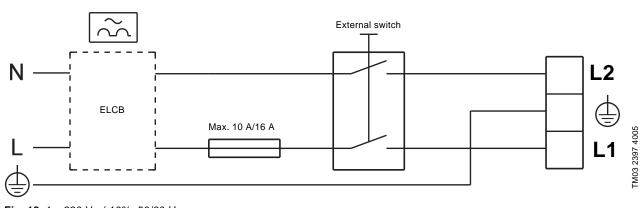


Fig. 18 1 x 230 V +/-10%, 50/60 Hz

#### **Additional protection**

Wiring diagram

If the pump is connected to an electric installation where an earth-leakage circuit breaker (ELCB) is used as an additional protection, the earth-leakage circuit breaker must be marked with the following symbols.

$\sim$	
$\sim$	

The earth-leakage circuit breaker must trip out when earth fault currents with DC content (pulsating DC) occur.

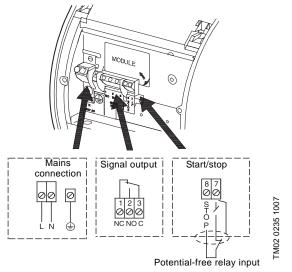


Fig. 19 MAGNA 40-120, 65-120, 65-60, mains connection

**Note:** If no external on/off switch is connected, the connection across terminals STOP and  $\checkmark$  should be maintained.

#### Two pumps in parallel

Two pumps plumbed in parallel can communicate each other with the help of optional GENI module. The modules have to be connected to each other with a wire.

#### Wiring diagrams:

- Master pump, see fig. 20.
- Slave pump, see fig. 21.

#### **Operating modes:**

#### Alternating operation

Pump operation alternates every 24 hours. If the duty pump stops due to a fault, the other pump will start.

#### Standby operation

One pump is operating continuously. In order to prevent seizing-up, the other pump will start at a fixed frequency and run for a short period. If the duty pump stops due to a fault, the other pump will start.

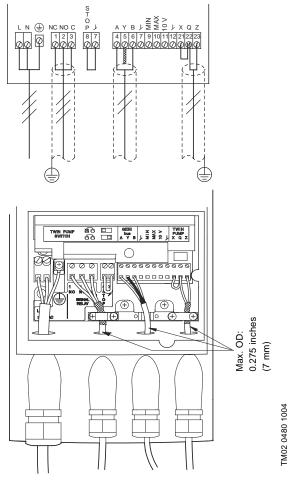
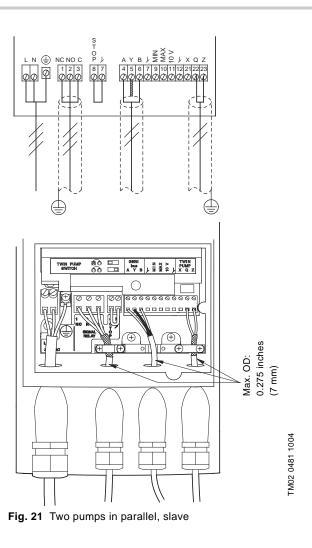


Fig. 20 Two pumps in parallel, master



Installation

#### **Examples of connections**

#### **Connection to external controllers**

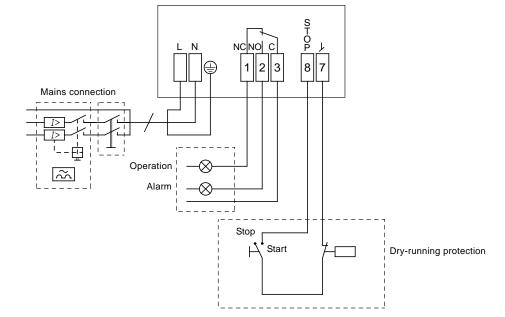


Fig. 22 Example of MAGNA pump

**Connection to external controllers** 

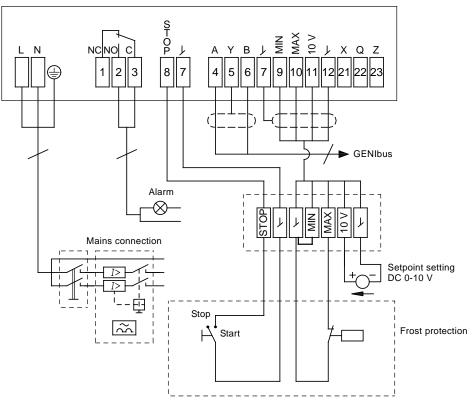


Fig. 23 Example of MAGNA pump with GENI module

TM02 1322 3601

TM02 1323 5101

Installation

# 7. Curve conditions

#### **Curve conditions**

The guidelines below apply to the performance curves on pages 24 to 32:

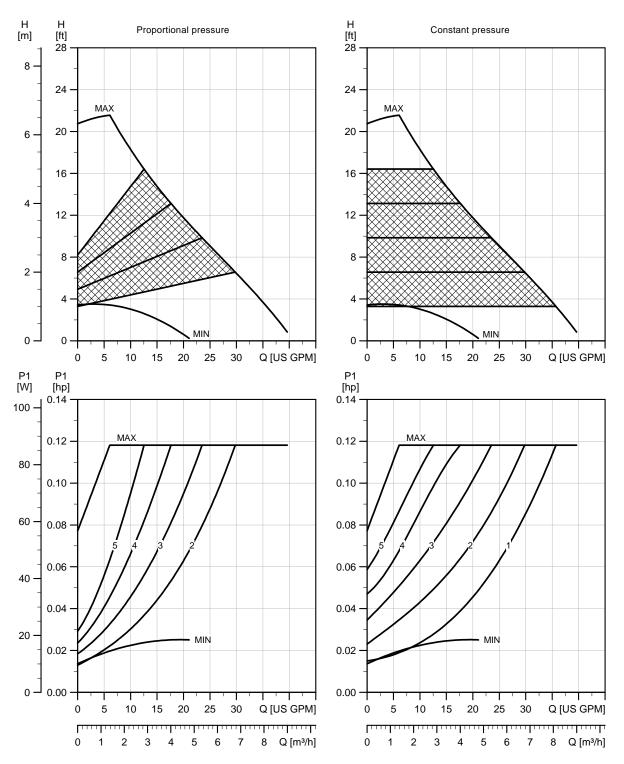
- The **bold** parts of the curves show the **recommended** performance range.
- Test liquid: Airless water.
- All curves show average values and **should not be** used as guarantee curves. If a stated minimum performance is required, individual measurements must be made.
- MAGNA has been tested at 140 °F (60 °C.) The conversion between head H [ft] and pressure [psi] has been made for water at 140 °F (60 °C) SG= 0.983. For liquids with other specific gravities, e.g. hot water, the discharge pressure is proportional to the specific gravities.

The pumps should not be used at a minimum flow rate lying outside the areas indicated by the bold-faced curves due to danger of pump overheating.

**Note:** Within MAGNA's performance range, the constant- and proportional-pressure curves can be set in steps of 3.3 ft (1 m) head on the control panel and 0.33 ft (0.1 m) head with the R100.

# 8. Curves and data

#### **MAGNA 32-60 F**



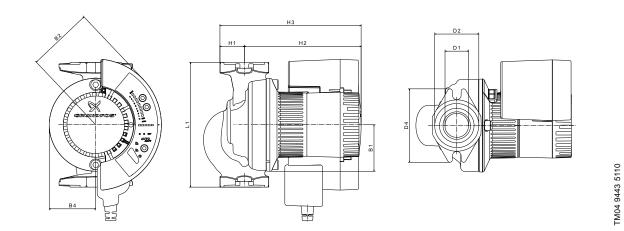
TM05 0379 3711

# 8

#### **Electrical data**

U <sub>n</sub> [V]		P <sub>1</sub> [W]	I <sub>1/1</sub> [A]
1 x 208 - 230 —	Min.	10	0.1 A
1 x 200 - 230 —	Max.	180	1.37 - 1.23 A

MAGNA 32-60 F is also available with stainless-steel housing, type N.



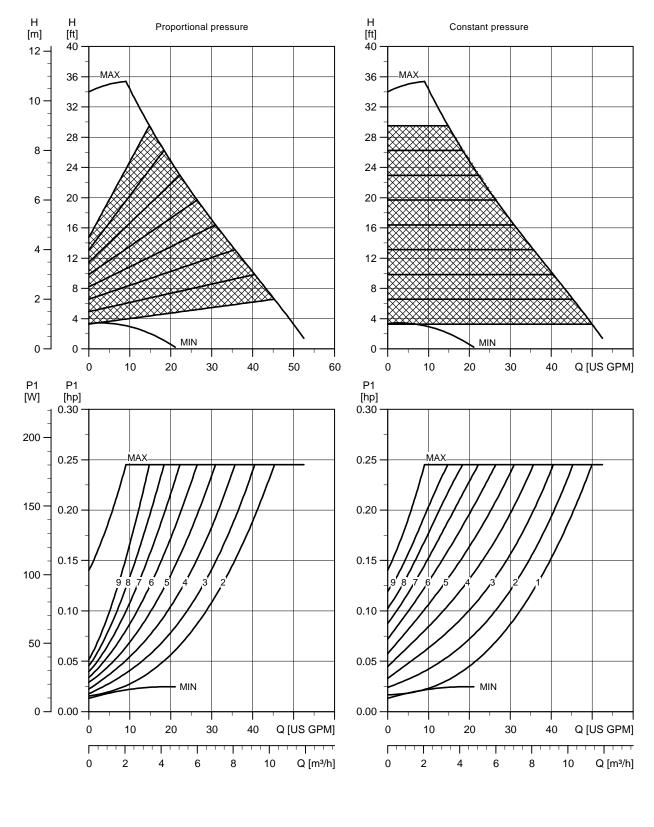
#### Dimensions

Dimensions											
Pump type	_	L1	B1	B2	B4	H1	H2	H3	D1	D2	D4
MAGNA 32-60 F	[in]	6 1/2	2 3/8	3 3/8	2 3/8	1 1/4	6 1/8	7 3/8	1 1/4	2 1/4	3 7/8
WAGINA 32-00 F	[mm]	165	61.5	86.9	61.5	32.3	154.5	186.8	31.1	58.5	97.1

#### Weights

Pump type	Weights [lb (kg)]		
	Gross		
MAGNA 32-60 F	13 (6)		

#### MAGNA 32-100 F



TM04 9409 4110

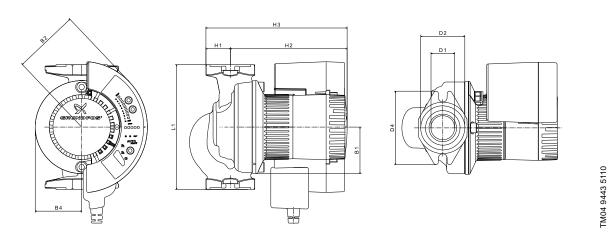
8

26 GRUNDFOS X

#### **Electrical data**

U <sub>n</sub> [V]		P <sub>1</sub> [W]	I <sub>1/1</sub> [A]
1 x 208 - 230	Min.	10	0.1 A
1 x 200 - 230	Max.	180	1.37 - 1.23 A

MAGNA 32-100 F is also available with stainless-steel housing, type N.



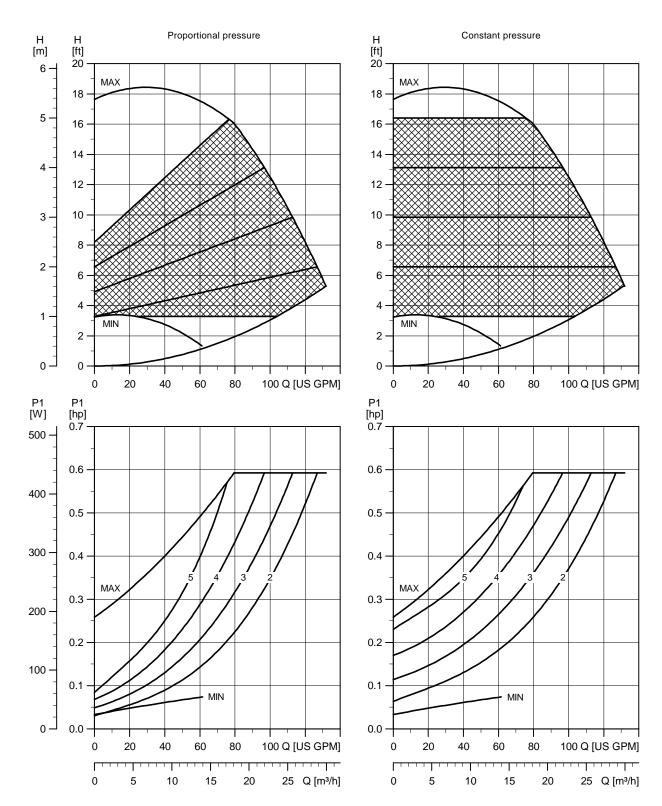
#### Dimensions

Bump tupo						Dimer	nsions				
Pump type	_	L1	B1	B2	B4	H1	H2	H3	D1	D2	D4
MAGNA 32-100 F	[in]	6 1/2	2 3/8	3 3/8	2 3/8	1 1/4	6 1/8	7 3/8	1 1/4	2 1/4	3 7/8
MAGNA 32-100 F	[mm]	165	61.5	86.9	61.5	32.3	154.5	186.8	31.1	58.5	97.1

#### Weights

Pump type	Weights [lb (kg)]			
	Gross			
MAGNA 32-100 F	13 (6)			
	-			

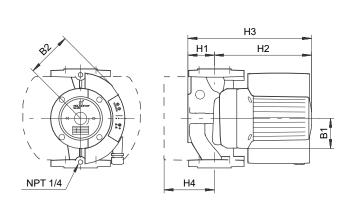
#### MAGNA 65-60 F

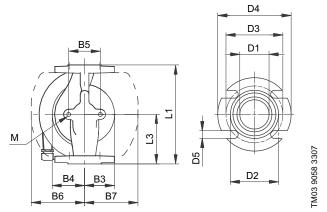


#### **Electrical data**

U <sub>n</sub> [V]		P <sub>1</sub> [W]	I <sub>1/1</sub> [A]
1 x 230 V	Min.	25	0.17
T X 230 V	Max.	450	2.0

MAGNA 65-60 F is also available with stainless-steel housing, type N.





#### Dimensions

Bump type									Dimer	nsions							
Pump type		L1	L3	B1	B2	B3	B4	B5	B6	B7	H1	H2	H3	H4	D1	D2	D3
MAGNA 65-60 F	[in]	11 1/2	5 3/4	3 1/16	4 15/16	3 7/16	4 1/8	3 3/4*	5 1/2	4 5/16	3 1/4	9 15/16	13 1/8	4 3/16	2 1/2	3 15/16	5
MAGNA 03-00 T	[mm]	292	146	77	125	88	104	96*	140	110	82	252	334	107	63	100	127

Pump type			Dimension	5
i unip type	-	D4	D5	М
MAGNA 65-60 F	[in]	6	5/8	– M12
WAGINA 03-00 I	[mm]	152	16	- 10112

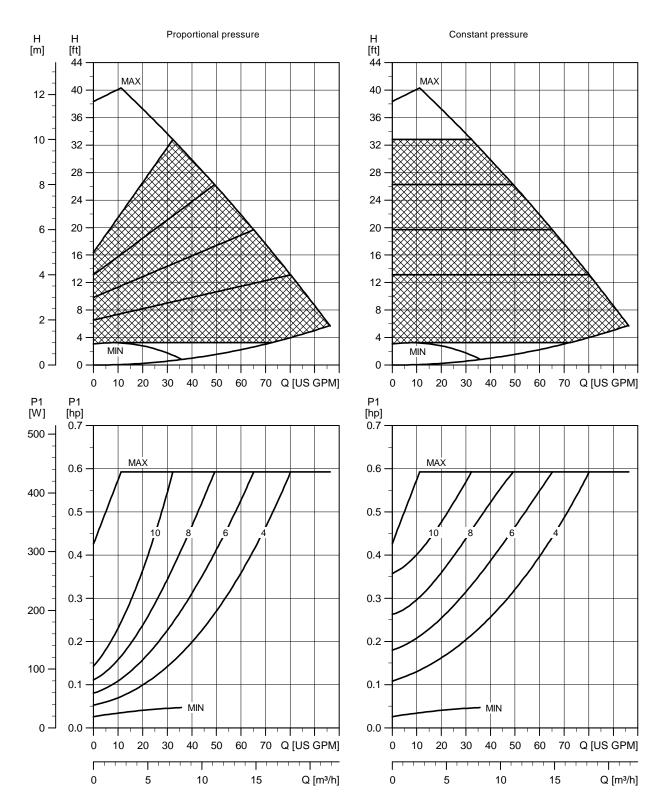
\* Stainless steel pump housing 3 1/8 [in]/80 [mm]

#### Weights

Pump type	Weigh	s [lb (kg)]		
i unip type	Net	Gross		
MAGNA 65-60 F	48.5 (22)	53 (24)		

**Curves and data** 

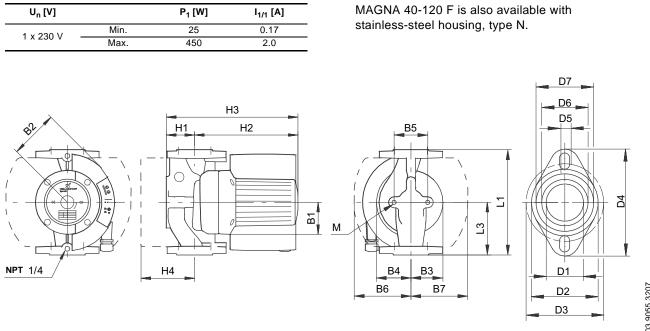
#### MAGNA 40-120 F



8

30 GRUNDFOS X

#### **Electrical data**



# TM03 9055 3207

#### **Dimensions and weights**

Dump turns			Dimensions														
Pump type		L1	L3	B1	B2	B3	B4	B5	B6	B7	H1	H2	H3	H4	D1	D2	D3
MAGNA 40-120 F	[in]	8 1/2	4 1/4	3 1/16	4 1/2	2 15/16	3 1/8	3 3/4*	5 1/2	4 5/16	2 11/16	9 1/2	12 3/16	3 3/4	1 9/16	2 15/16	3 1/8 or 3 7/16
	[mm]	216	108	77	115	75	80	96*	140	110	68	242	310	96	40	75	80 or 87

Bump type			D	imensions	6	
Pump type		D4	D5	D6	D7	М
MAGNA 40-120 F -	[in]	4 3/4	1/2	1 15/16	2 3/8	M12
WAGNA 40-1201 -	[mm]	120	12	49	60	IVI I Z

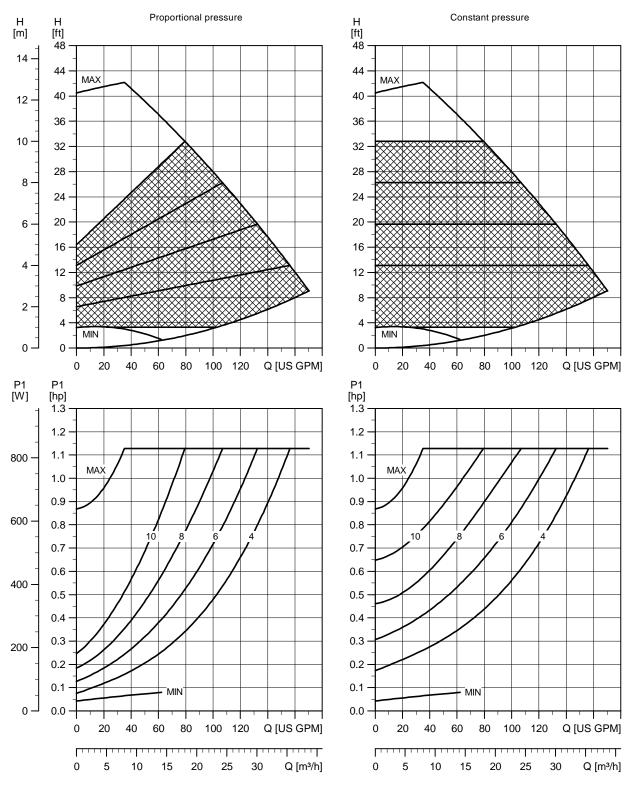
\* Stainless steel pump housing 3 1/8 [in]/80 [mm]

#### Weights

Bump type	Weights [lb (kg)]							
Pump type	Net	Gross						
MAGNA 40-120 F	34 (15.5)	38 (17.5)						

**Curves and data** 

#### MAGNA 65-120 F



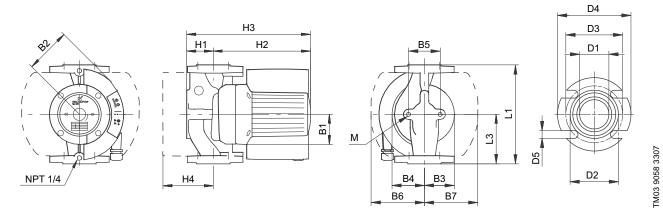


**Electrical data** 

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ľ	(	Ď	
	1	1	

U <sub>n</sub> [V]		P <sub>1</sub> [W]	I <sub>1/1</sub> [A]
1 x 230 V –	Min.	35	0.28
1 X 230 V -	Max.	900	3.9

MAGNA 65-120 F is also available with stainless-steel housing, type N.



#### **Dimensions and weights**

Bump type									Dimer	nsions							
Pump type		L1	L3	B1	B2	B3	B4	B5	B6	B7	H1	H2	H3	H4	D1	D2	D3
MAGNA 65-120 F	[in]	11 1/2	5 3/4	3 1/16	4 15/16	3 7/16	4 1/8	3 3/4*	5 1/2	4 5/16	3 1/4	9 15/16	13 1/8	4 3/16	2 1/2	3 15/16	5
WAGNA 03-120 F	[mm]	292	146	77	125	88	104	96*	140	110	82	252	334	107	63	100	127

Pump type _		I	Dimensior	ıs
i unip type	-	D4	D5	М
MAGNA 65-120 F	[in]	6	5/8	– M12
	[mm]	152	16	- 10112

\* Stainless steel pump housing 3 1/8 [in]/80 [mm]

#### Weights

Pump type	Weights [lb (kg)]		
i unip type	Net	Gross	
MAGNA 65-120 F	56 (25.5)	60.5 (27.5)	

# 9. Accessories

# Packaged fitting sets

	Pun	np connection	Pipe connection type & size	Material number	Approx. ship. wt. (Ib/oz.)
			NPT		(15/02.)
			3/4	519601	2 lb 4 oz.
		OF 15/00 flange	1	519602	2 lb 4 oz.
Flange sets ★	-	GF 15/26 flange	1-1/4	519603	2 lb 2 oz.
	iron		1-1/2	519604	2 lb 2 oz.
	Cast	GF 40/43 flange	1-1/2	539605	2 lb 7 oz.
	o		2	91584910	12 lb
		GF 53 flange	2-1/2	91584911	12 lb
Fla			3	91584912	12 lb
			3/4	519651	2 lb 2 oz.
		GF 15/26 flange	1	519652	2 lb 3 oz.
	* *		1-1/4	96409356	2 lb 1 oz.
	Ize	GF 40/43 flange	1-1/2	539615	3 lb
	Bronze		2	91584913	12 lb
	ш	GF 53 flange	2-1/2	91584914	12 lb
			3	91584915	12 lb

 $\bigstar\,$  Flange sets include: 2 each - flanges, gaskets, bolts with nuts.

 $\star\star$  Use bronze counter flange for stainless steel MAGNA

#### **Expansion modules for MAGNA**

MAGNA pumps can be fitted with an optional expansion module enabling communication via external signals (signal transmitters).

Product	Product number
GENI module	605945
LON module	605809

#### **GENI** module

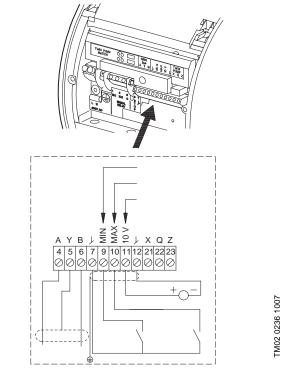
The GENI module has an input for an external 0-10 VDC analog signal transmitter (terminal 10 V and  $\downarrow$ ). Via this input, the pump can be controlled by an external controller if the pump has been set to one of the following control modes:

- Constant curve
- Proportional- or constant-pressure control.

The GENI module also incorporates inputs for external signals for the forced-control functions:

- Max. curve duty
- Min. curve duty.

Input signals	
Setpoint signals	<ul> <li>Max. and min. curve input External potential-free switch. Maximum contact load: 5 V, 1 mA. Screened cable. Maximum loop resistance: 130 Ω.</li> <li>Input for analog 0-10 V signal External signal: 0-10 VDC. Maximum load: 0.1 mA. Screened cable.</li> </ul>
Bus input	Grundfos GENIbus protocol, RS-485. Screened cable. Lead cross section: 0.25 - 1 mm <sup>2</sup> . Maximum cable length: 3940 ft (1200 m).



Accessories

Fig. 24 Connection of GENI module

Product	For MAGNA 32-60, 32-100	For MAGNA 40-120, 65-60, 65-120
GENI module	—	605945
LON module	GENI module and G10-LON required	605809
Relay module	_	_

#### MAGNA

#### LON module

The LON module offers the possibility of connecting the pump to a LonWorks<sup>®</sup> network. The module is used for data transmission between a network and the MAGNA 40-120, 65-60, and 65-120 pumps.

#### Input signals

Bus input	LonTalk <sup>®</sup> protocol, FTT 10. Non-screened, twisted-pair cable. Lead cross section: 0.25 - 1 mm <sup>2</sup> .	

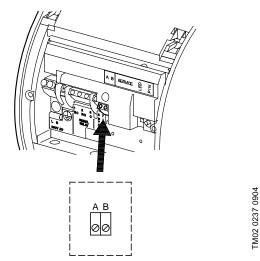


Fig. 25 Connection of LON module

#### R100

The R100 is designed for wireless communication with the pump. The 100 communicates with the pump via infra-red light.

Product	Product number
R100	96615297

.

# 10. Order data

# MAGNA, cast iron

Pump type		Pipe connection				
		[inch]		Flange connection		
	1.25	1.5	2.5	GF 15/26	GF 15/40	GF 53
MAGNA 32-60 F	Х			_		
MAGNA 32-100 F	Х			_		
MAGNA 65-60 F			х	_	_	96734634
MAGNA 40-120 F		х		_	96734489	-
MAGNA 65-120 F			х	-	_	96734640

## MAGNA, stainless steel

	Pipe co	nnection	Product number Flange connection		
Pump type		ch]			
	1.5	2.5	GF 15/40	GF 53	
MAGNA 65-60 FN		Х	-	96734637	
MAGNA 40-120 FN	Х		96734633	-	
MAGNA 65-120 FN		Х	-	96734642	

# **11. Further product documentation**

# WebCAPS

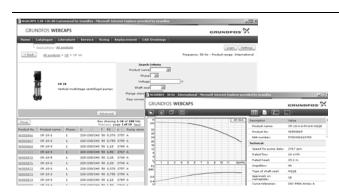


WebCAPS is a **Web**-based **C**omputer **A**ided **P**roduct **S**election program available on www.grundfos.com.

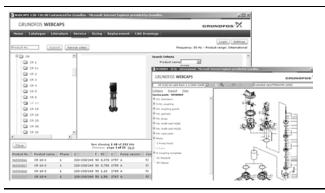
WebCAPS contains detailed information on more than 185,000 Grundfos products in more than 22 languages.

In WebCAPS, all information is divided into 6 sections:

- Catalog
- Literature
- Service
- Sizing
- Replacement
- CAD drawings.







#### Catalog (

This section is based on fields of application and pump types, and contains

- technical data
- curves (QH, Eta, P1, P2, etc) which can be adapted to the density and viscosity of the pumped liquid and show the number of pumps in operation
- product photos
- dimensional drawings
- wiring diagramsquotation texts, etc.

#### Literature

In this section you can access all the latest documents of a given  $\operatorname{\mathsf{pump}}$  , such as

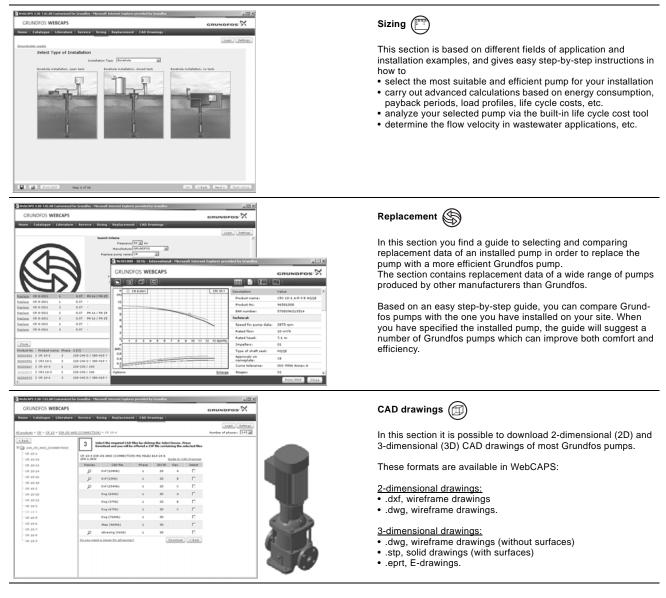
- product guides
- installation and operating instructions
- service documentation, such as Service kit catalog and Service kit instructions
- quick guides
- product brochures, etc.



This section contains an easy-to-use interactive service catalog. Here you can find and identify service parts of both existing and discontinued Grundfos pumps.

Furthermore, this section contains service videos showing you how to replace service parts.





#### WinCAPS



Fig. 26 WinCAPS CD-ROM

WinCAPS is a **Win**dows-based **C**omputer **A**ided **P**roduct **S**election program containing detailed information on more than 185,000 Grundfos products in more than 22 languages.

The program contains the same features and functions as WebCAPS, but is an ideal solution if no Internet connection is available.

WinCAPS is available on CD-ROM and updated once a year.

Subject to alterations.

L-MAG-PG-01 0312

Repl. 10.11

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