



SERVICE PARTS LIST

BULLETIN NO.
54-47-CCPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	REVISED BULLETIN	DATE
M12 and M18 ForceLogic™ Press Tools		Feb. 2022
CAT. NO. 2473-20, 2673-20, 2673-20L, 2773-20, 2773-20L	WIRING INSTRUCTION	

Milwaukee Electric Tool: Force Logic™ Press Tool

M12 #2473-20, M18 #2673-20, M18 #2673-20L, M18 #2773-20,

M18 #2773-20L and their applicable Jaws

**Due to the combination of hydraulics and electronics in this tool,
service can only be performed at this Milwaukee factory Central Repair Center:**

**MILWAUKEE ELECTRIC TOOL Central Repair
1401 Sycamore Avenue • Greenwood, MS 38930-7108**

Please send your tool directly to this location for service.

If you have questions please contact Milwaukee Product Service at:

Product Technical Support via phone at: 262.783.8642

Or

Via email at: METProductSupport@milwaukeetool.com

BLACK IRON PIPE		STAINLESS STEEL	
2473-20	M12™ ForceLogic™ Press Tool - No Jaws	2673-20L	M18™ ForceLogic™ Press Tool - No Jaws
2673-20	M18™ ForceLogic™ Press Tool - No Jaws	2673-22L	M18™ ForceLogic™ Press Tool - 1/2"-1" Kit
2673-20L	M18™ ForceLogic™ Long Throw Press Tool	2773-20	M18™ ForceLogic™ Press Tool - No Jaws
2773-20	M18™ ForceLogic™ Press Tool - No Jaws	2773-20L	M18™ ForceLogic™ Long Throw Press Tool
2773-20L	M18™ ForceLogic™ Long Throw Press Tool	2773-22L	M18™ ForceLogic™ Press Tool - 1/2"-1" Kit
49-16-2696	M18™ 1/2"-1" Black Iron Jaw Kit	49-16-2691	ForceLogic™ SS Press Ring - 1-1/2"-2" Kit
49-16-2697	M18™ 1/2"-2" Black Iron Jaw Kit	49-16-2650S	M18™ 1/2" Stainless Steel Jaw
49-16-2650B	M18™ 1/2" Black Iron Pipe Jaw	49-16-2651S	M18™ 3/4" Stainless Steel Jaw
49-16-2651B	M18™ 3/4" Black Iron Pipe Jaw	49-16-2652S	M18™ 1" Stainless Steel Jaw
49-16-2652B	M18™ 1" Black Iron Pipe Jaw	49-16-2654S	M18™ Stainless Steel 1-1/2" Ring
49-16-2653B	M18™ 1-1/4" Black Iron Press Ring	49-16-2655S	M18™ Stainless Steel 2" Ring
49-16-2654B	M18™ 1-1/2" Black Iron Press Ring	49-16-2659S	M18™ Adapter Jaw
49-16-2655B	M18™ 2" Black Iron Press Ring	49-15-0415	Side Handle Component of the 49-16-2691 SS Press Ring Kit
49-16-2698	M18™ 4" IPS XL Ring Kit for 2773-20L		
49-16-2656B	M18™ 2-1/2" IPS Ring		
49-16-2657B	M18™ 3" IPS Ring		
49-16-2658B	M18™ 4" IPS Ring		
49-16-2450B	M12™ 1/2" IPS Jaw		
49-16-2451B	M12™ 3/4" IPS Jaw		
49-16-2452B	M12™ 1" IPS-P Jaw		
42-55-2452	M12™ 1/2"-1" IPS-P Kit, Carrying Case Only		
PEX CRIMP		COPPER	
2473-20	M12™ ForceLogic™ Press Tool - No Jaws	2473-20	M12™ ForceLogic™ Press Tool - 1/2"-1" Jaw
2673-20	M18™ ForceLogic™ Press Tool - No Jaws	2473-22	M12™ ForceLogic™ Press Tool - 1/2"-1" Kit
2673-20L	M18™ ForceLogic™ Long Throw Press Tool	2673-20L	M18™ ForceLogic™ Long Throw Press Tool
2773-20	M18™ ForceLogic™ Press Tool - No Jaws	2673-22	M18™ ForceLogic™ Press Tool - 1/2"-2" Kit
2773-20L	M18™ ForceLogic™ Long Throw Press Tool	2773-20L	M18™ ForceLogic™ Long Throw Press Tool
49-16-2451C	1/2" PEX Crimp (F1807) Jaw for M12™ FORCE LOGIC™ Press Tool	49-16-2690	ForceLogic™ Press Ring - 2-1/2"-4" Kit
49-16-2453C	3/4" PEX Crimp (F1807) Jaw for M12™ FORCE LOGIC™ Press Tool	49-16-2650	M18™ 1/2" Jaw
49-16-2454C	1" PEX Crimp (F1807) Jaw for M12™ FORCE LOGIC™ Press Tool	49-16-2651	M18™ 3/4" Jaw
49-16-2455C	1-1/4" PEX Crimper (F1807) Jaw for M12™ FORCE LOGIC™ Press Tool	49-16-2652	M18™ 1" Jaw
49-16-2456C	1-1/2" PEX Crimp (F1807) Jaw for M12™ FORCE LOGIC™ Press Tool	49-16-2653	M18™ 1-1/4" Jaw
49-16-2651C	1/2" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2654	M18™ 1-1/2" Jaw
49-16-2653C	3/4" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2655	M18™ 2" Jaw
49-16-2654C	1" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2656	M18™ 2-1/2" Ring
49-16-2655C	1-1/4" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2657	M18™ 3" Ring
49-16-2656C	1-1/2" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2658	M18™ 4" Ring
49-16-2657C	2" PEX Crimp (F1807) Jaw for M18™ FORCE LOGIC™ Press Tool	49-16-2659	M18™ Ring Jaw
		49-16-2450	M12™ 1/2" Jaw
		49-16-2451	M12™ 3/4" Jaw
		49-16-2452	M12™ 1" Jaw
		49-16-2453	M12™ 1-1/4" Jaw

Disassembly is not recommended and could void the warranty.