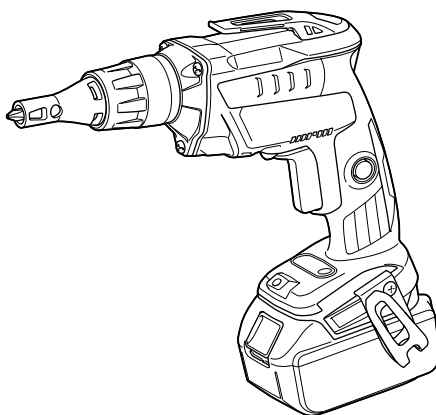


INSTRUCTION MANUAL
MANUEL D'INSTRUCTION
MANUAL DE INSTRUCCIONES



Cordless Screwdriver Visseuse sans Fil Atornillador Inalámbrico

XSF03



015159

IMPORTANT: Read Before Using.
IMPORTANT: Lire avant usage.
IMPORTANTE: Leer antes de usar.

ENGLISH (Original instructions)

SPECIFICATIONS

Model		XSF03	
Capacities	Self drilling screw	6 mm (1/4")	
	Drywall screw	5 mm (3/16")	
No load speed (RPM)		0 - 4,000 /min	
Overall length		251 mm (9-7/8")	
Net weight		1.5 kg (3.2 lbs)	1.7 kg (3.8 lbs)
Rated voltage		D.C. 18 V	
Standard battery cartridges		BL1815 / BL1815N / BL1820	BL1830 / BL1840 / BL1850

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications and battery cartridge may differ from country to country.
- Weight, with battery cartridge, according to EPTA-Procedure 01/2003

GEA006-2

General Power Tool Safety

Warnings

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.

7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a ground fault circuit interrupter (GFCI) protected supply.** Use of an GFCI reduces the risk of electric shock.

Personal safety

10. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
11. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
12. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
13. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
14. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.

15. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
16. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

17. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
18. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
19. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
20. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
21. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
22. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
23. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Battery tool use and care

24. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
25. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.

26. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
27. **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritation or burns.

Service

28. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
29. **Follow instruction for lubricating and changing accessories.**
30. **Keep handles dry, clean and free from oil and grease.**

GEB050-2

CORDLESS SCREWDRIVER SAFETY WARNINGS

1. **Hold power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring.** Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
2. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
3. **Hold the tool firmly.**
4. **Keep hands away from rotating parts.**
5. **Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**

SAVE THESE INSTRUCTIONS.

⚠WARNING:

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Symbols

The followings show the symbols used for tool.

v	· volts
—	· direct current
n ₀	· no load speed
.../min	· revolutions or reciprocation per minute
r/min	

ENC007-8

IMPORTANT SAFETY INSTRUCTIONS

FOR BATTERY CARTRIDGE

1. Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
2. Do not disassemble battery cartridge.
3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

6. Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 ° C (122 ° F).
7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.
8. Be careful not to drop or strike battery.
9. Do not use a damaged battery.
10. Follow your local regulations relating to disposal of battery.

Tips for maintaining maximum battery life

1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
3. Charge the battery cartridge with room temperature at 10 ° C - 40 ° C (50 ° F - 104 ° F). Let a hot battery cartridge cool down before charging it.
4. Charge the battery cartridge once in every six months if you do not use it for a long period of time.

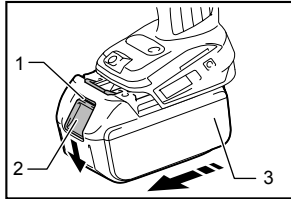
SAVE THESE INSTRUCTIONS.

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge



015161

1. Red indicator
2. Button
3. Battery cartridge

⚠CAUTION:

- Always switch off the tool before installing or removing of the battery cartridge.
- **Hold the tool and the battery cartridge firmly when installing or removing battery cartridge.** Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

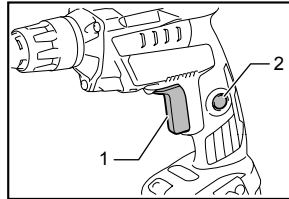
⚠CAUTION:

- Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.
- Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Switch action

⚠CAUTION:

- Before inserting the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.
- Switch can be locked in "ON" position for ease of operator comfort during extended use. Apply caution when locking tool in "ON" position and maintain firm grasp on tool.



015162

1. Switch trigger
2. Lock button

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

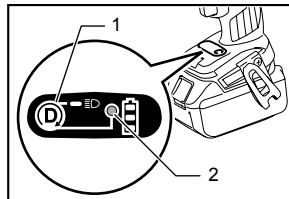
For continuous operation, pull the switch trigger, push in the lock button and then release the trigger.

To stop the tool from the locked position, pull the switch trigger fully, and then release it.

NOTE:

- Even with the switch on and motor running, the bit does not rotate. Push the tool forward to engage the clutch.
- The tool automatically stops if the motor keeps rotating for about 6 minutes.

Push drive mode



015173

1. Button
2. Mode indicator

This tool has push drive mode. In this mode, the tool cuts off power to the motor to save the battery power at idle.

To select push drive mode, pull the trigger slightly, then release it and quickly press the button. The mode indicator will then light up.

Once push drive is activated, pull the switch trigger and then push the lock button. Apply pressure to the bit and the motor will start rotating. Further pressure engages the clutch and the bit will start rotating. In push drive mode, the motor and the driver bit will only rotate by applying pressure.

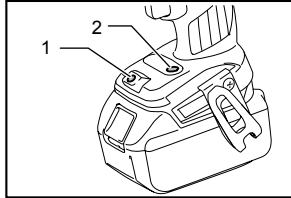
NOTE:

- If the tool does not run for about 8 hours in push drive mode with the trigger locked on, tool is shutdown. In such a case, release and pull the trigger again for restarting.

Electric brake

This tool is equipped with an electric brake. If the tool consistently fails to quickly stop after switch trigger release, have tool serviced at a Makita service center.

Lighting up the lamp



- 1. Lamp
- 2. Button

015163

To turn on the lamp, slightly pull the switch trigger, release it and then press the button for a few seconds. The lamp turns on. The lamp goes out approximately 10 seconds after releasing the switch trigger. To turn on the lamp again, slightly pull the switch trigger again.

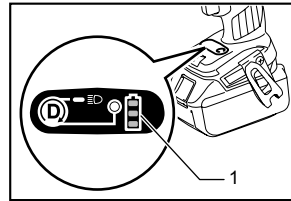
To keep turning off the light, slightly pull the switch trigger and release it. Then press the button a few seconds.

In push drive mode with the switch trigger locked, the lamp goes out approximately one minute after the motor stops.

NOTE:

- While pulling the switch trigger, the lamp mode cannot be changed.
- For approximately 10 seconds after releasing the switch trigger, the lamp mode can be changed.
- Use a dry cloth to wipe the dirt off the lens of lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Indicating remaining battery capacity



- 1. Battery indicator

015174

When you pull the switch trigger, the battery indicator shows the remaining battery capacity.

The remaining battery capacity is shown as the following table.

Battery indicator status	Remaining battery capacity
■:On □:Off ■:Blinking	
	50% - 100%
	20% - 50%
	0% - 20%
	Charge the battery

015175

NOTE:

- Approximately one minute after the motor stops, the indicators go off to save the battery power. To check the remaining battery capacity, slightly pull the switch trigger.

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life.

The tool will automatically stop during operation if the tool or battery are placed under one of the following conditions. In some conditions, the indicator lights up.

Overload protection

When the tool is operated in a manner that causes it to draw an abnormally high current, the tool automatically stops without any indications. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

Overheat protection for tool

When the tool is overheated, the tool stops automatically and the battery indicator shows following state. In this situation, let the tool cool before turning the tool on again.

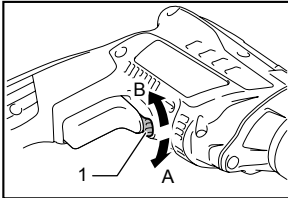
Battery indicator	: On	: Off	: Blinking
	Tool is overheated		

015176

Reversing switch action

⚠ CAUTION:

- Always check the direction of rotation before operation.
- Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.



1. Reversing switch lever

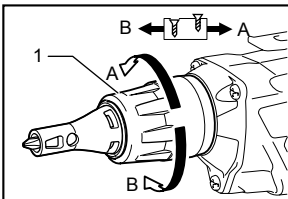
015164

This tool has a reversing switch to change the direction of rotation. Move the reversing switch lever to the ⇐ position (A side) for clockwise rotation or the ⇒ position (B side) for counterclockwise rotation. When the reversing switch lever is in the neutral position, the screw trigger cannot be pulled.

⚠ CAUTION:

When not operating the tool, always set the reversing switch lever to the neutral position.

Depth adjustment

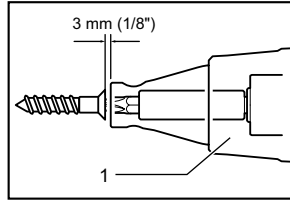


1. Locator

015165

The depth can be adjusted by turning the locator. Turn it in "B" direction for less depth and in "A" direction for

more depth. One full turn of the locator equals 2 mm (1/16") change in depth.



1. Locator

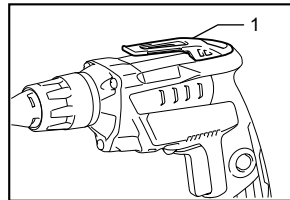
011827

Adjust the locator so that the distance between the tip of the locator and the screw head is approximately 3 mm (1/8") as shown in the figures. Drive a trial screw into your material or a piece of duplicate material. If the depth is still not suitable for the screw, continue adjusting until you obtain the proper depth setting.

Hook

⚠ CAUTION:

- Always remove the battery when hanging the tool with the hook.
- Never hook the tool at high location or on potentially unstable surface.



1. Hook

015170

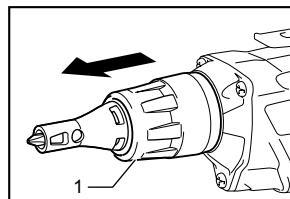
The hook is convenient for temporarily hanging the tool.

ASSEMBLY

⚠ CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

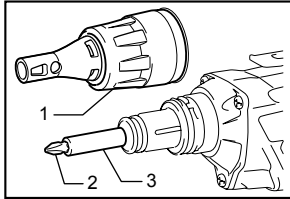
Installing or removing the bit



1. Locator

015166

To remove the bit, pull the locator. Then grasp the bit with a pair of pliers and pull the bit out of the magnetic bit holder. Sometimes, it helps to wiggle the bit with the pliers as you pull.

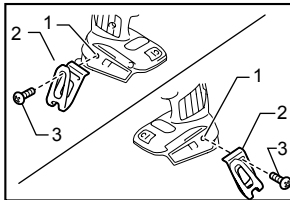


1. Locator
2. Bit
3. Magnetic bit holder

015167

To install the bit, push it firmly into the magnetic bit holder. Then install the locator by pushing it firmly back.

Hook



1. Groove
2. Hook
3. Screw

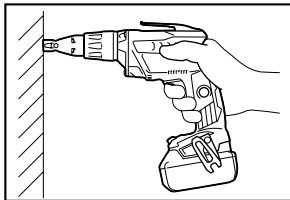
015168

The hook is convenient for temporarily hanging the tool. This can be installed on either side of the tool.

To install the hook, insert it into a groove in the tool housing on either side and then secure it with a screw. To remove, loosen the screw and then take it out.

OPERATION

Screwdriving operation



015169

Fit the screw on the point of the bit and place the point of the screw on the surface of the workpiece to be fastened. Apply pressure to the tool and start it. Withdraw the tool as soon as the clutch cuts in. Then release the switch trigger.

⚠CAUTION:

- When fitting the screw onto the point of the bit, be careful not to push in on the screw. If the screw is

pushed in, the clutch will engage and the screw will rotate suddenly. This could damage a workpiece or cause an injury.

- Make sure that the bit is inserted straight in the screw head, or the screw and/or bit may be damaged.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Phillips Insert bits
- Magnetic bit holder
- Makita genuine battery and charger
- Plastic carrying case

NOTE:

Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- the tool has been abused, misused or improperly maintained:
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

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