

IRWIN®

HANSON®

Taps & Dies



www.irwin.com

HANSON® Hexagon Metric Dies (HCS)



6638



6949



8569

- Ideal for automotive repair and machinery where metric threads are specified

TAPS & DIES

Description	1" Across Flat Carded Item #	1" Across Flat Bulk Item #	1-7/16" Across Flat Bulk Item #	1-13/16" Across Flat Bulk Item #
3 mm - 0.50	9712	6612ZR	—	—
3 mm - 0.60	—	6613	—	—
4 mm - 0.70	9717	6617	—	—
4 mm - 0.75	9718	6618	—	—
5 mm - 0.80	9722ZR	6622	—	—
5 mm - 0.90	9723ZR	6623	—	—
6 mm - 1.00	9727ZR	6627	—	—
6.3 mm - 1.00	—	6629	—	—
7 mm - 1.00	9731	6631	—	—
8 mm - 1.00	9733	6633	—	—
8 mm - 1.25	9734	6634	—	—
9 mm - 0.75	9735	6635	—	—
9 mm - 1.00	9736	6636	—	—
9 mm - 1.25	9737	6637	—	—
10 mm - 1.00	9738	6638	—	—
10 mm - 1.25	9739	6639	—	—
10 mm - 1.50	9740	6640	—	—
11 mm - 1.50	9741	6641	—	—
12 mm - 1.25	9742	6642ZR	—	—
12 mm - 1.50	9743	6643	—	—
12 mm - 1.75	9744	6644	—	—
14 mm - 1.25	—	—	6949ZR	—
14 mm - 1.50	—	—	6950ZR	—
14 mm - 2.00	—	—	6952	—
16 mm - 1.00	—	—	6954	—
16 mm - 1.50	—	—	6955ZR	—
16 mm - 2.00	—	—	6956	—
18 mm - 1.50	—	—	6959	—
18 mm - 2.50	—	—	6961ZR	—
20 mm - 2.50	—	—	—	8564ZR
22 mm - 1.50	—	—	—	8565ZR
24 mm - 2.00	—	—	—	8568
24 mm - 3.00	—	—	—	8569

HANSON Hexagon Pipe Taper Dies (HCS)



6703



7004

- Ideal for plumbing and air applications

Description	1" Across Flat Carded Item #	1" Across Flat Bulk Item #	1-7/16" Across Flat Bulk Item #
1/8" - 27 NPT	9502ZR	6702	—
1/4" - 18 NPT	9503ZR	6703	—
3/8" - 18 NPT	—	—	7004
1/2" - 14 NPT	—	—	7005
1/8" - 28 BSP	—	6711	—
1/4" - 19 BSP	—	6712	—