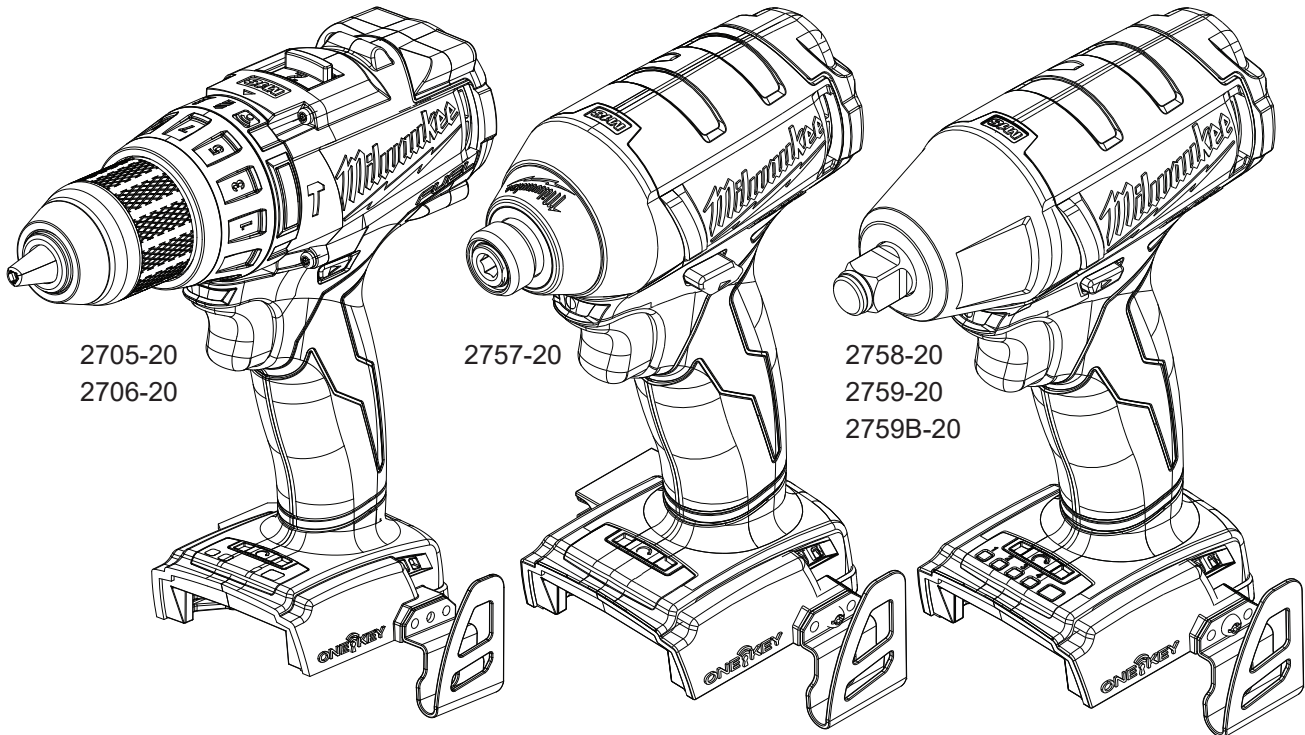




## SERVICE PARTS LIST

BULLETIN NO.  
54-00-1KEY

| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS |               | REVISED BULLETIN   | DATE      |
|--|---------------|--------------------|-----------|
| M18™ FUEL™ ONE KEY TOOLS                               |               |                    | Oct. 2019 |
| CATALOG NO.  | SERIAL NUMBER | WIRING INSTRUCTION |           |



**Service for Milwaukee Tool ONE KEY Products**  
**can only be performed at this**  
**Milwaukee factory Central Repair Center:**

**MILWAUKEE TOOL Central Repair**  
**1401 Sycamore Avenue • Greenwood, MS 38930-7277**

Please send your tool directly to this location for service.

Or

**Via e-Service at: [www.milwaukeetool.com/e-service](http://www.milwaukeetool.com/e-service)**  
questions, please call 1.800.SAWDUST (1.800.729.3878)

Or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.  
A copy of the proof of purchase should be included with the return product.

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If you have questions please contact Milwaukee Product Service at:

**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: [METProductSupport@milwaukeetool.com](mailto:METProductSupport@milwaukeetool.com)**

**Disassembly is not recommended and could void the warranty.**