

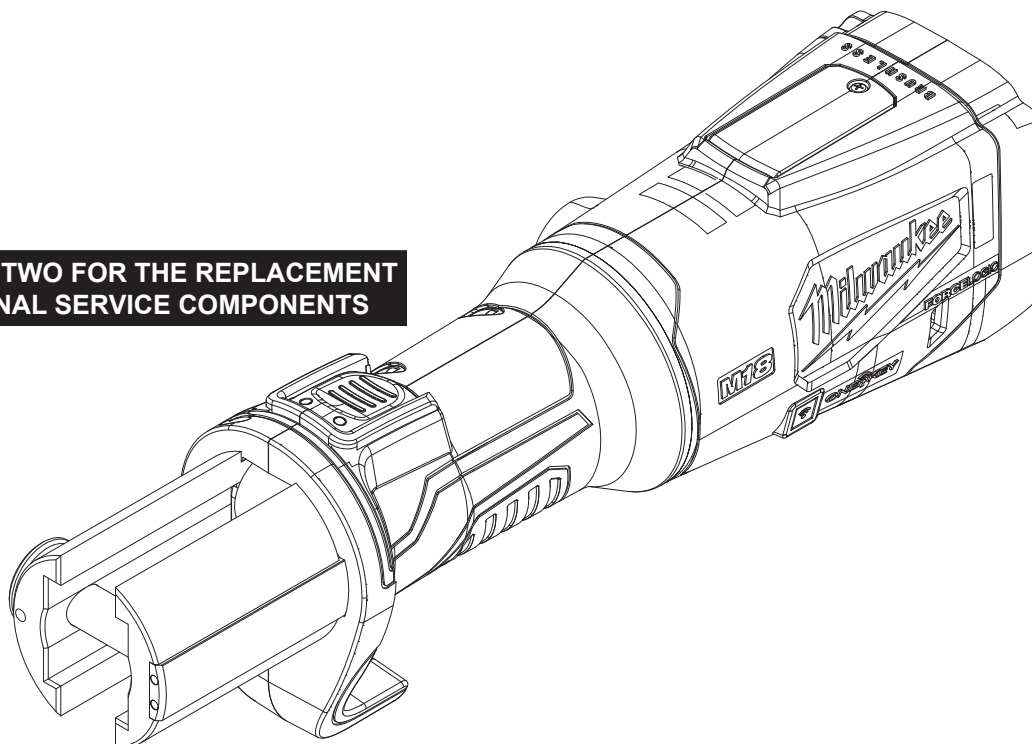


SERVICE PARTS LIST

BULLETIN NO.
54-00-2922

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18™ FORCELOGIC™ Brushless Press Tool w/ One-Key™			Mar. 2022
CATALOG NO.	2922-20	STARTING SERIAL NO.	L38A
		WIRING INSTRUCTION	

SEE PAGE TWO FOR THE REPLACEMENT
OF EXTERNAL SERVICE COMPONENTS



**Due to the complexities of One-Key™ electronics
and/or
Hydraulic/Pneumatic construction in this tool,
contact the following for service related questions and issues:**

e-Service at: www.milwaukeetool.com/e-service

or

questions, please call 1.800.SAWDUST (1.800.729.3878)

or

Visit www.milwaukeetool.com to find your closest
Milwaukee authorized Hydraulic repair center

or

Return it to a MILWAUKEE *factory* Service Center location, freight prepaid and insured.
A copy of the proof of purchase should be included with the return product.

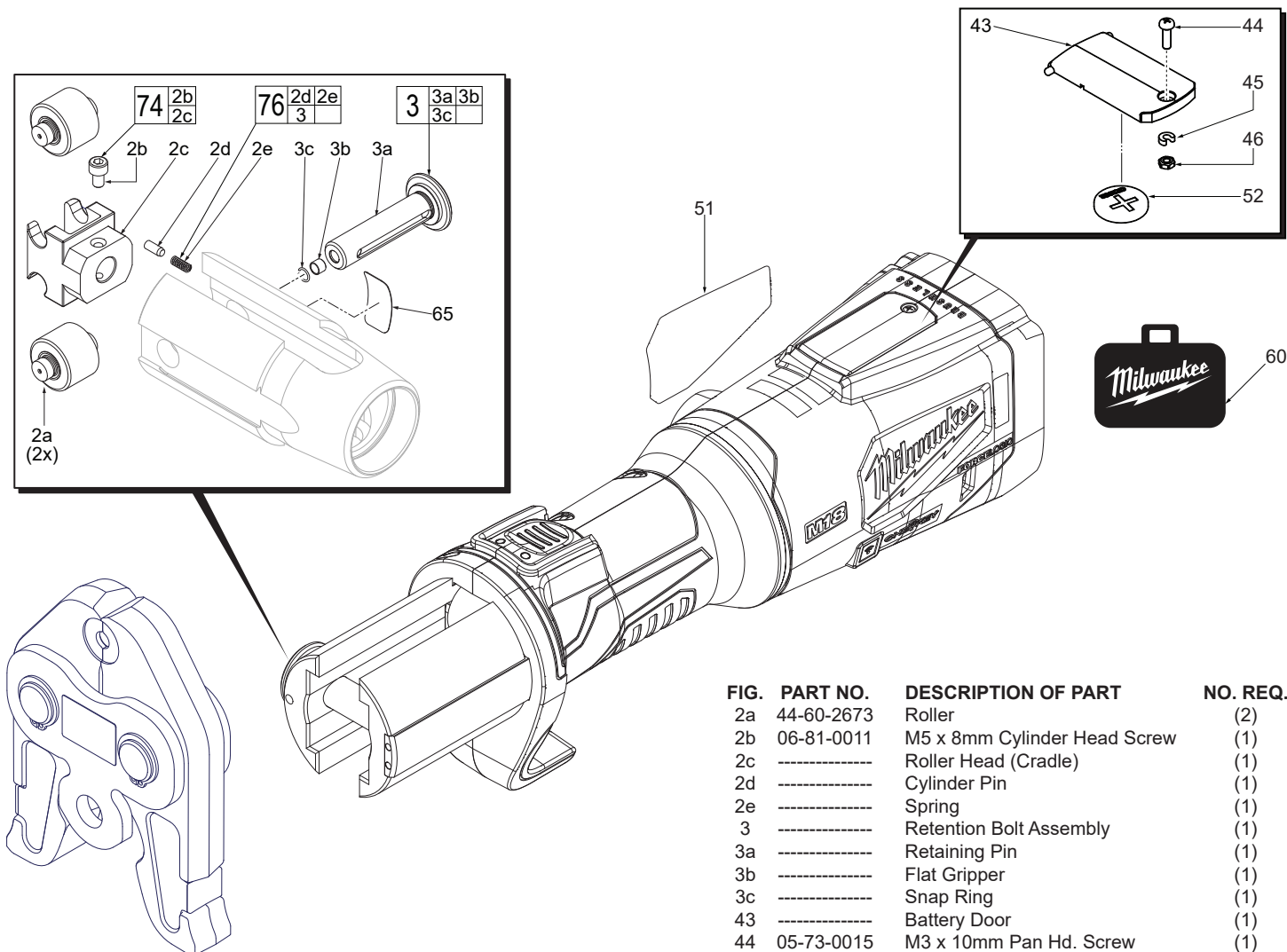
If you have questions please contact Milwaukee Product Service at:

Product Technical Support via phone at: 262.783.8642

or

Via email at: METProductSupport@milwaukeetool.com

Disassembly is not recommended and could void the warranty.



STREAMLINE™ ACR PRESS JAWS
for use with M18 FORCELOGIC™ PRESS TOOLS

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
90	49-16-2661M	Streamline™ Press Jaw Kit (Cont. 91-98)	(1)
91	42-55-8986	Blow Molded Carrying Case - for Streamline™ Jaws Only	(1)
	42-55-8985	Blow Molded Carrying Case - for Tool and Streamline Jaw Kit	(1)
92	49-16-2650M	1/4" Streamline™ Jaw	(1)
93	49-16-2652M	3/8" Streamline™ Jaw	(1)
94	49-16-2653M	1/2" Streamline™ Jaw	(1)
95	49-16-2654M	5/8" Streamline™ Jaw	(1)
96	49-16-2655M	3/4" Streamline™ Jaw	(1)
97	49-16-2656M	7/8" Streamline™ Jaw	(1)
98	43-46-0014	Crimp/Depth Gauge	(1)

RLS® ACR PRESS JAWS
for use with M18 FORCELOGIC™ PRESS TOOLS

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
100	49-16-2662R	RLS® Press Jaw Kit (Contains 101-109)	(1)
101	42-55-0106	Blow Molded Carrying Case - for RLS® Jaws Only	(1)
102	49-16-2650R	1/4" RLS® Jaw	(1)
103	49-16-2652R	3/8" RLS® Jaw	(1)
104	49-16-2653R	1/2" RLS® Jaw	(1)
105	49-16-2654R	5/8" RLS® Jaw	(1)
106	49-16-2655R	3/4" RLS® Jaw	(1)
107	49-16-2656R	7/8" RLS® Jaw	(1)
108	49-16-2657R	1-1/8" RLS® Jaw	(1)
109	42-36-0052	Crimp/Depth Gauge	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
2a	44-60-2673	Roller	(2)
2b	06-81-0011	M5 x 8mm Cylinder Head Screw	(1)
2c	-----	Roller Head (Cradle)	(1)
2d	-----	Cylinder Pin	(1)
2e	-----	Spring	(1)
3	-----	Retention Bolt Assembly	(1)
3a	-----	Retaining Pin	(1)
3b	-----	Flat Gripper	(1)
3c	-----	Snap Ring	(1)
43	-----	Battery Door	(1)
44	05-73-0015	M3 x 10mm Pan Hd. Screw	(1)
45	44-86-0111	3mm Retainer	(1)
46	-----	3mm Hex Nut	(1)
51	12-20-0326	Service Nameplate	(1)
52	-----	3V Coin Cell Battery (CR2032)	(1)
60	42-55-2673	Blow Molded Carrying Case-Tool Only	(1)
65	10-20-5416	Warning Sticker	(1)
74	14-46-0272	Roller Head Service Kit	(1)
76	14-46-0276	Retention Bolt Service Kit	(1)