## Vises



## XF45 and XF50 Ouick Acting Vises

The RIDGID ${ }^{\oplus}$ XF45 and XF50 combines the strength and durability of forged steel, with the time and effort savings of a Quick Action Trigger. These vises are the only forged steel bench vises on the market with this Quick Action. Traditional bench vises rely solely on hand cranks to tighten and loosen the jaws. By just flipping the Quick Action Trigger, the jaws can easily slide into the desired position. This trigger significantly reduces the amount of time and effort when working with this vise.

- Quick Action Trigger - allows you to effortlessly slide jaws in and out to easily adjust for different sized objects.
- Forged steel construction - offers superior durability and strength.
- Patented Jaw Alignment System - provides precise clamping and longer service life.
- Large capacity forged pipe jaws - clamps pipe and rod securely.
- 360 degree forged steel swivel base - allows for an infinite amount of adjustability.
- Oversized, hardened jaws and anvil - provide greater clamping and working surfaces.
- Steel handle with anti-pinch - rings offers increased strength and eliminates pinches.

| Catalog <br> No. | Model <br> No. | Description | Weight |  |
| :---: | :---: | :--- | :---: | :---: |
|  |  | $\mathbf{l b}$. | $\mathbf{k g}$ |  |
| 26648 | XF-45 | 41/2" Quick Acting Forged Vise | 26 | 11.7 |
| 27848 | XF-50 | 5" Quick Acting Forged Vise | 48 | 21.6 |

## Anvils

## Forged Anvils

The RIDGID Peddinghaus anvil has long stood for quality and craftsmanship. Peddinghaus anvils are drop-forged and produced entirely from high grade steel for maximum durability. The top face is ground and induction hardened to provide a lively surface to work on. Model \#12 comes equipped with a pritchel hole to support the use of various tools. Model \#12 also features an upsetting block.
Drop forged steel construction. Ground and hardened top surface.

- Available in weights from 35 kg to 125 kg .
- Models 9 and 12 have tool locating holes.

| Catalog No. | Model No. | Width of Face |  | Length of Face |  | Length of Horns |  | Total Length |  | Total Height |  | Base <br> in. | Weight |  | Std. <br> Pack |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | in. | mm | in. | mm | in. | mm | in. | mm | in. | mm |  | lb. | kg |  |
| 69622 | 5 | 3.75 | 95 | 8.10 | 205 | 5.30 | 135 | 18.75 | 476 | 7.87 | 200 | $6.67 \times 7.67$ | 77 | 35 | 1 |
| 69632 | 9 | 4.92 | 125 | 10.43 | 265 | 7.28 | 185 | 25.00 | 635 | 10.43 | 265 | $9.25 \times 10.62$ | 165 | 75 | 1 |
| 69642 | 12 | 5.11 | 130 | 11.81 | 300 | 8.26 | 210 | 28.35 | 720 | 12.20 | 310 | $10.62 \times 13.58$ | 275 | 125 | 1 |

