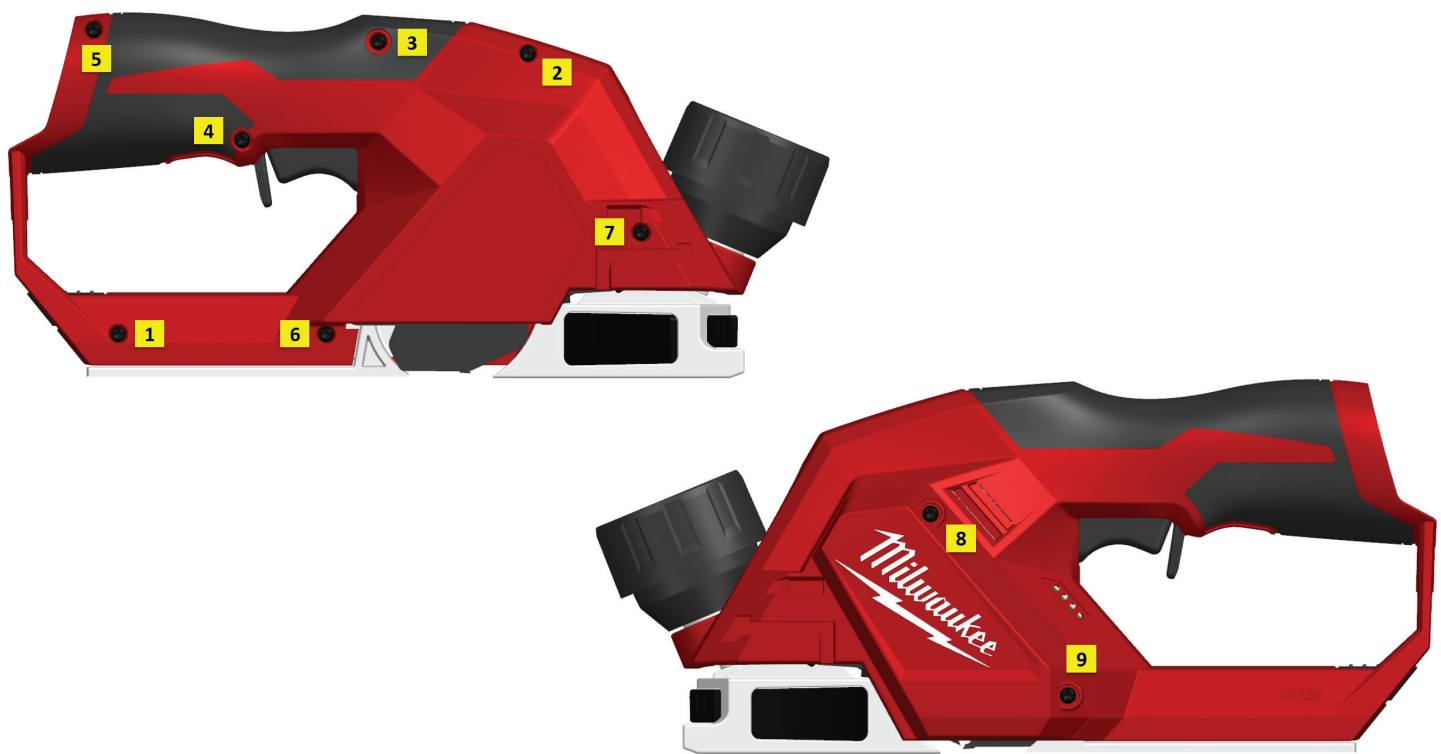


Housing Screws Fasten Order



IMPORTANT:
IT IS CRITICAL TO REMOVE SCREWS IN THE
DISPLAYED ORDER TO PREVENT DAMAGE TO THE TOOL.

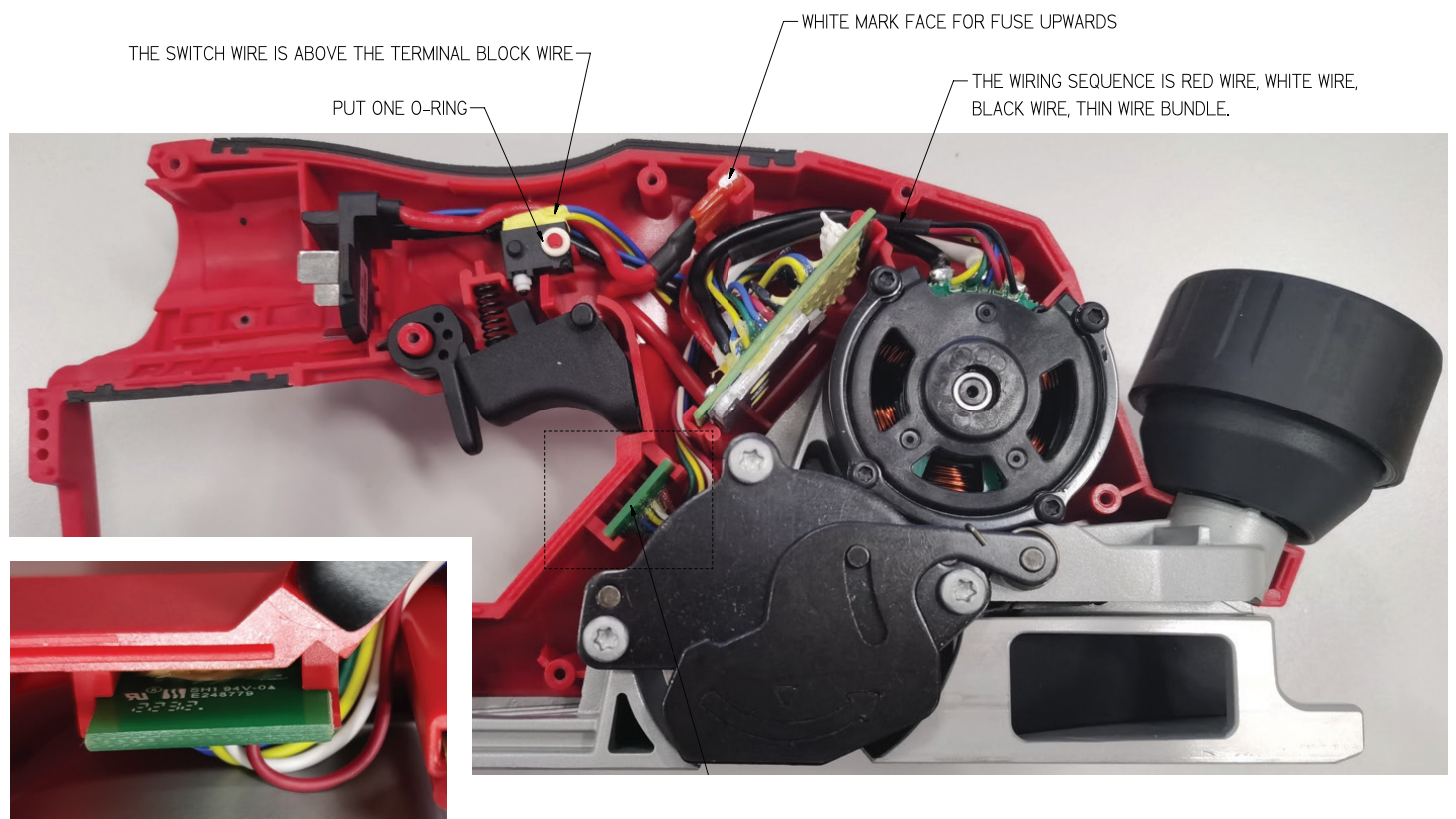
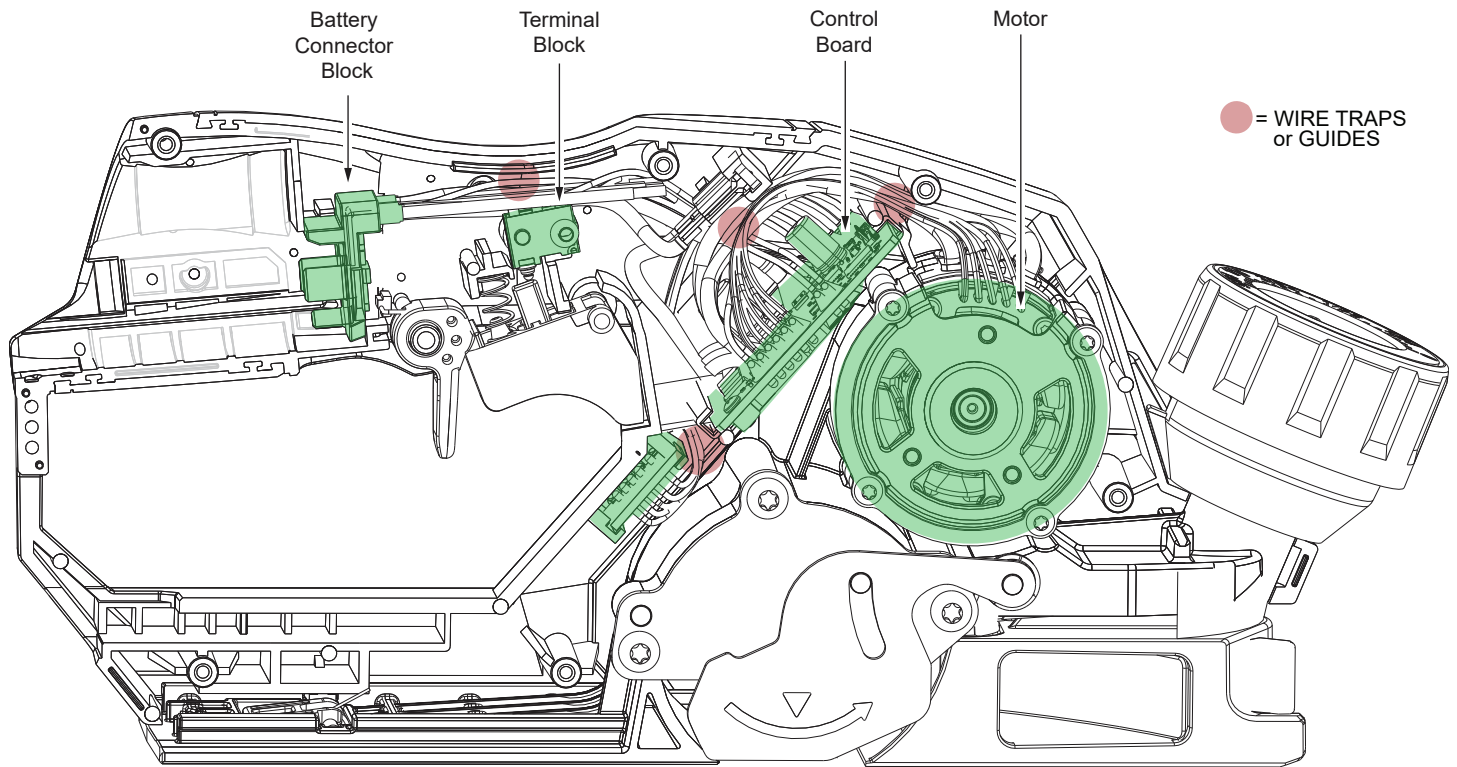
Cutterhead Assembly Screws Fasten Order



NOTE - it is critical to remove the Cutterhead
Assembly screws in the displayed order to prevent
damage to the tool.

SCREW TORQUE SPECIFICATIONS				
FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(kgf-cm)	(lb-in)
3	05-78-0038	Adjustment Knob Assembly	22-27	19-23
12	36-18-0540	Rear Shoe Shaft	78-85	68-74
21	06-82-2025	Motor Assembly	8-11	7-10
26	05-88-0106	Motor Assembly	2.4-3	2-2.6
31	06-82-1080	Right Handle Housing Cover	8-12	7-10
40	05-88-1206	Cutterhead Support Assembly	28-34	24-30
46	06-75-0024	Cutting Head Assembly	18-22	16-19
47	05-73-0170	Air Deflector	2.4-3	2-2.6
60	44-77-0196	Pulley 18T-3MR-18S	40-45	35-39
61	44-77-0197	Pulley 28T-3MR-28S	65-70	56-61

Service Wiring



FUEL BOARD should be installed in place.

Removing and Installing the Drive Belt

When replacing belt (62), use the recommended replacement belt only. Order **42-25-0036**.

- Always **REMOVE** the **BATTERY** before performing any service or maintenance.
- Remove the two M3 belt cover screws (31) with a T-10 screwdriver.
- Remove the belt cover (63).
- With both hands, work the belt off of smaller driver pulley (60) by turning the belt in the direction shown while pulling the belt upward and outward. Continue working the belt upward until it is off the smaller pulley. Remove belt over the lip of the larger driven pulley (61).
- Install new belt by placing belt onto the driver pulley (60), being sure that belt is completely on the pulley. Place the other end of the belt onto top of driven pulley (61). While turning the belt, push and work it onto the larger pulley. Continue working the belt downward onto the pulley until it is in place.
- Replace the belt cover (63) and secure with the two screws (5). **NOTE:** Do not over-tighten screws.

