

## NEW

## MILWAUKEE STEP BITS





# MOST DURABLE. FASTEST HOLES.





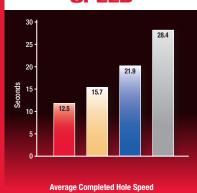




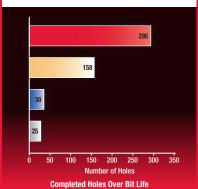




### **FASTEST HOLE SPEED**



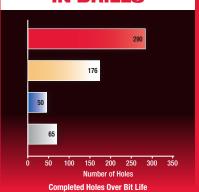
### **LONGEST LIFE** IN IMPACT DRIVERS



\*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Tested with #9 bit in 14 gauge 1008 steel using M18 FUELTM 2753-22 \*Teste

DeWalt®

### **LONGEST LIFE IN DRILLS**



Tested with #9 bit in 14 gauge 1008 steel using M18 FUEL™ 1/2" Drill/Driver with 5.0 a/hr battery in Clausing Fixture

### SHOCKWAVE™ IMPACT STEP BITS

Description	No. of Holes	Part No.
#1 SHOCKWAVE™ Impact Step Bit 1/8" – 1/2"	13	48-89-9241
#2 SHOCKWAVE™ Impact Step Bit 3/16" – 1/2"	6	48-89-9242
#3 SHOCKWAVE™ Impact Step Bit 3/16" – 3/4"	10	48-89-9243
#4 SHOCKWAVE™ Impact Step Bit 3/16" – 7/8"	12	48-89-9244
#8 SHOCKWAVE™ Impact Step Bit 1/2" – 1"	9	48-89-9248
#9 SHOCKWAVE™ Impact Step Bit 7/8" & 1-1/8"	2	48-89-9249

**■ MILWAUKEE**®

### SHOCKWAVE™ IMPACT STEP BIT SETS

**■** Ideal®

■ Champion<sup>®</sup>

Description	Part No.
3 Pc SHOCKWAVE™ Impact Step Bit Set (#1, #2, #4)	48-89-9254
3 Pc SHOCKWAVE™ Impact Step Bit Mechanical Set (#2, #3, #8)	48-89-9256
3 Pc SHOCKWAVE™ Impact Step Bit Electrician Set (#1, #4, #9)	48-89-9257

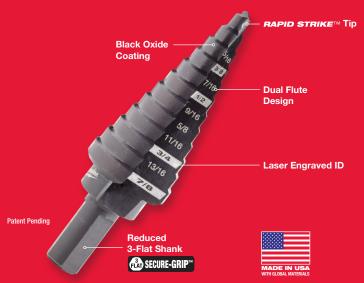
**JAM-FREE** 



**PERFORMANCE** 



**MORE HOLES** PER CHARGE

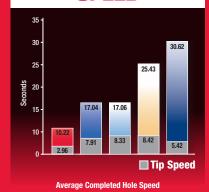




### OPTIMIZED FOR

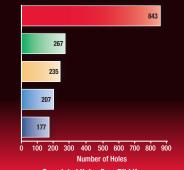
### CORDLESS DRILLS IN HIGH SPEED

### **FASTEST HOLE** SPEED



\*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

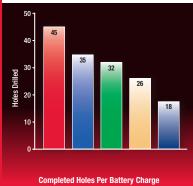
### **LONGEST LIFE IN DRILLS**



**Completed Holes Over Bit Life** Tested with #1 1/2" Step Bit or equivalen with slide fixture in 14 gauge 1008 steel

Lenox®

### **HIGHEST PRODUCTIVITY**



\*Tested with #9 1-1/8" Step Bits or equivalent with M18 FUEL™ 2604-22 1/2" Hammer Drill/Driver in 14 gauge 1008 steel

**■ MILWAUKEE®** 

**☐** Greenlee®

**■ Irwin**®

#### STEP DRILL BITS

Description	No. of Holes	Part No.
#1 Step Drill Bit 1/8" – 1/2"	13	48-89-9201
#2 Step Drill Bit 3/16" - 1/2"	6	48-89-9202
#3 Step Drill Bit 1/4" – 3/4"	9	48-89-9203
#4 Step Drill Bit 3/16" - 7/8"	12	48-89-9204
#5 Step Drill Bit 1/4" – 1-3/8"	10	48-89-9205
#6 Step Drill Bit 3/8" & 1/2"	2	48-89-9206
#7 Step Drill Bit 7/8"	1	48-89-9207
#8 Step Drill Bit 1/2" – 1"	8	48-89-9208
#9 Step Drill Bit 7/8" & 1-1/8"	2	48-89-9209
#11 Step Drill Bit 7/8", 1-1/8", 1-7/32"	3	48-89-9211
#12 Step Drill Bit 7/8", 1-1/8", 1-7/32", 1-3/8"	4	48-89-9212

### **STEP DRILL BIT SETS**

Description	Part No.
3 Pc Step Drill Bit Set (#1, #2, #4)	48-89-9221
4 Pc Step Drill Bit Set (#1, #4, #7, #12)	48-89-9223
6 Pc Step Drill Bit Set (#1, #4, #6, #7, #9)	48-89-9224

DeWalt®



### **COMPETITIVE CROSS REFERENCE**



MILWAUKEE® SHOCKWAVE™ IMPACT STEP BITS		DEWALT®	CHAMPION®	IDEAL®
#1 SHOCKWAVE™ Impact Step Bit (1/8" - 1/2")	48-89-9241	DWA1783IR	MSD-HEX-1	35-521
#2 SHOCKWAVE™ Impact Step Bit (3/16" - 1/2")	48-89-9242	DWA1784IR	-	-
#3 SHOCKWAVE™ Impact Step Bit (1/4" - 3/4")	48-89-9243	-	MSD-HEX-3	-
#4 SHOCKWAVE™ Impact Step Bit (3/16" - 7/8")	48-89-9244	DWA1786IR	MSD-HEX-4	35-522
#8 SHOCKWAVE™ Impact Step Bit (1/2" - 1")	48-89-9248	-	-	-
#9 SHOCKWAVE™ Impact Step Bit (7/8" & 1-1/8")	48-89-9249	DWA1789IR	MSD-HEX-13	35-523
3 Pc SHOCKWAVE™ Impact Step Bit Set (#1, #2, #4)	48-89-9254	DWA1790IR	-	-
3 Pc SHOCKWAVE™ Impact Mechanical Step Bit Set (#2, #3, #8)	48-89-9256	-	-	-
3 Pc SHOCKWAVE™ Impact Electrician Step Bit Set (#1, #4, #9)	48-89-9257	-	MSD-HEX-SET	35-524



MILWAUKEE® ST	EP BITS	LENOX®	IRWIN®	GREENLEE®	KLEIN®
#1 Step Drill Bit (1/8" - 1/2")	48-89-9201	VB1	10231	34401	KTSB01
#2 Step Drill Bit (3/16" - 1/2")	48-89-9202	VB4	10232	36402	-
#3 Step Drill Bit (1/4" - 3/4")	48-89-9203	VB3	10233	30005	KTSB03
#4 Step Drill Bit (3/16" - 7/8")	48-89-9204	VB8	10234	34403	KTSB14
#5 Step Drill Bit (1/4" - 1-3/8")	48-89-9205	-	10235	-	-
#6 Step Drill Bit (3/8" & 1/2")	48-89-9206	VB6	-	34410	-
#7 Step Drill Bit (7/8")	48-89-9207	VB7	10311	34411	-
#8 Step Drill Bit (1/2" - 1")	48-89-9208	VB2	10220	-	-
#9 Step Drill Bit (7/8" & 1-1/8")	48-89-9209	VB11	10239	30008	KTSB11
#11 Step Drill Bit (7/8", 1-1/8", 1-7/32")	48-89-9211	VB9	-	-	-
#12 Step Drill Bit (7/8" - 1-3/8")	48-89-9212	VB12	-	36414	KTSB15



