

Adjustable Guide Threader Sets

The Reed adjustable guide system and solid block dies make these the most economical, most convenient, and most versatile threader sets on the market. Because the guide system adjusts to different sizes of pipe, it is only necessary to have a die for each pipe size, not a die plus a head. Other threader sets which require a die and a head for each size take up considerably more room in the toolbox or truck. Further, with two pawls, handle swing is faster – half that of one pawl competitive sets, and best for close quarter work. Adjustable Guide Threader Sets work well on coated pipe because the diehead can fit over the coating and then be tightened down into place. There is no need to peel back the coating before threading. This speeds up the job and permits maximum retention of the protective coating to extend pipe life. These sets use Reed Block Dies (below) for easy cutting and precise threading. **Block dies may be used as pipe thread chasers.**

SERIES SD81 FULL RANGE 1/8" - 1" USES OS (2" X 2") DIES

Catalog No.	Item Code	Range Inches	No. Dies Included	Weight	
				lbs	kg
SD81-1*	05111	1/8 - 1	6	8.4	3.8
SD81-2*	05109	1/4 - 1	5	7.8	3.6
SD81-3*	05107	3/8 - 1	4	7.4	3.4
SD81-4*	05105	1/2 - 1	3	6.8	3.1

SERIES SD82 FULL RANGE 1/4" - 1 1/4" - USES 1S (2 1/2" X 2 1/2") DIES

SD82-2*	05131	1/4 - 1 1/4	6	12.2	5.6
SD82-3*	05129	3/8 - 1 1/4	5	11.3	5.1
SD82-4*	05127	1/2 - 1 1/4	4	10.4	4.7
SD82-5*	05125	3/4 - 1 1/4	3	9.5	4.3

SERIES SD84 FULL RANGE 1/2" - 2" - USES 2S (4" X 4") DIES

SD84-4*	05151	1/2 - 2	6	29.1	13.2
SD84-5*	05149	3/4 - 2	5	26.1	11.9
SD84-6*	05147	1 - 2	4	23.2	10.6
SD84-7*	05145	1 1/4 - 2	3	19.8	9.0

SERIES SD84 FULL RANGE 1/2" - 2" - USES 2SPP DIES FOR PVC PIPE

SD84-4P*	04405	1/2 - 2	6	29.1	13.2
SD84-5P*	04406	3/4 - 2	5	26.1	11.9
SD84-6P*	04407	1 - 2	4	23.2	10.6
SD84-7P*	04408	1 1/4 - 2	3	19.8	9.0

*EXCLUSIVE

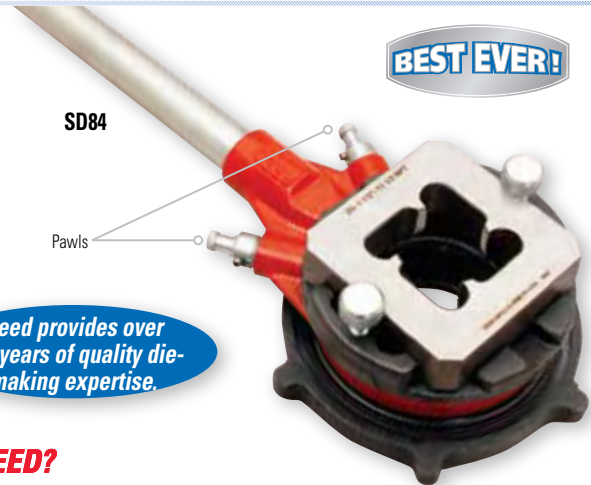
Block Dies

Only Reed solid block dies have wide throats and extra-fine threads that actually pull the die onto the pipe, even if the burr is large. CNC-milled from solid tool steel, dies are available in NPT threads. Chasers do not have to be individually set. Reed chasers are machined as a unit (not bolted in place) for perfect alignment. Lower cost and less weight are two more good reasons to use Reed dies. Reed Threadguard cutting oil yields better and faster threads and longer die life.

NPT - SOLID DIES FOR STEEL / STAINLESS STEEL

Catalog No.	Item Code	Size	Block Size (In.)	Stocks That Dies Fit	Weight	
OSP1/8*	05400	1/8	2 X 2	S81, SD81, 81	71D	0.6
OSP1/4*	05402	1/4	2 X 2	S81, SD81, 81	71D	0.6
OSP3/8*	05404	3/8	2 X 2	S81, SD81, 81	71D	0.6
OSP1/2*	05406	1/2	2 X 2	S81, SD81, 81	71D	0.5
OSP3/4*	05408	3/4	2 X 2	S81, SD81, 81	71D	0.5
OSP1*	05410	1	2 X 2	S81, SD81, 81	71D	0.5
1SP1/4*	05462	1/4	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.9
1SP3/8*	05464	3/8	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.9
1SP1/2*	05466	1/2	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.9
1SP3/4*	05468	3/4	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.9
1SP1*	05470	1	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.9
1SP1 1/4*	05472	1 1/4	2 1/2 X 2 1/2	S82, SD82, 82	72, 72D	0.7
2SP1/2*	05524	1/2	4 X 4	S84, SD84, 84	-	3.0
2SP3/4*	05526	3/4	4 X 4	S84, SD84, 84	-	2.9
2SP1*	05528	1	4 X 4	S84, SD84, 84	-	3.4
2SP1 1/4*	05530	1 1/4	4 X 4	S84, SD84, 84	-	3.2
2SP1 1/2*	05532	1 1/2	4 X 4	S84, SD84, 84	-	3.0
2SP2*	05534	2	4 X 4	S84, SD84, 84	-	2.6

THREADGUARD CUTTING OIL ON P. 30

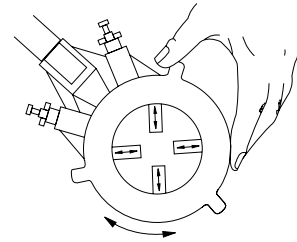


Reed provides over 110 years of quality die-making expertise.

✓ WHY REED?

Reed threader sets:

- Best choice for close quarters work!
- Threads pipe out of wall with as little as 1" pipe showing.
- 15%-20% less expensive for a full set versus Ridgid® 12-R sets.
- Reed block dies thread both stainless steel and carbon steel, using the same die.
- Reed makes block dies and sets for PVC and CPVC pipe, too.



EXCLUSIVE TOOL

Full Range Includes: 1/8, 3/8, 1/4, 1/2, 3/4, 1, 1 1/4, 1 1/2, 2



✓ WHY REED?

The Reed block die is machined as a unit to ensure perfect threads and to eliminate the danger of inserting a chaser into the wrong slot.

NPT - SOLID DIES FOR PVC/CPVC PIPE

Catalog No.	Item Code	Size	Block Size (In.)	Stocks That Dies Fit	Weight	
2SPP1/2*	04411	1/2	4 X 4	SD84	-	3.0
2SPP3/4*	04412	3/4	4 X 4	SD84	-	2.9
2SPP1*	04413	1	4 X 4	SD84	-	3.4
2SPP1 1/4*	04414	1 1/4	4 X 4	SD84	-	3.2
2SPP1 1/2*	04415	1 1/2	4 X 4	SD84	-	3.0
2SPP2*	04416	2	4 X 4	SD84	-	2.6

*EXCLUSIVE