

Pipe/Tube Cutting & Preparation

Inner-Outer Copper Cleaning Brush



- Combines tube O.D. cleaning and fitting I.D. brush into one hand tool.
- High carbon steel brushes quickly clean ½" or ¾" nominal tube and fittings in preparation for soldering or brazing.
- Durable plastic construction designed for easy brush replacement.

| Catalog No. | Model No. | Description | Weight | | Standard Pack |
|-------------|-----------|---------------------------|--------|------|---------------|
| | | | oz. | g | |
| 34142 | 4100 | I-O Copper Cleaning Brush | 3¼ | 90.7 | 10 |
| 34147 | — | Replacement Brush Set | 1½ | 45.3 | 1 |

Accessories for No. 124 Copper Cleaning Machine

- Cleaning Brushes: 13 internal, standard-duty wire for ½" – 4" fittings.
- External Cleaning Brush and Deburring Cutter: For ½" – 2" fittings and ½" – 4" tube.
- Reamer: Replaceable blade for ½" – 2" tube.
- Accessories: No. 126 Facing Cutter – Replaceable hardened steel insert.
- Fitting Brushes: Small internal brushes for refrigeration and air conditioning.

| Catalog No. | Model No. | Description | Weight | |
|-------------|-----------|----------------------|--------|------|
| | | | lb. | kg |
| 47395 | 126 | 4" Facing Cutter | 1¾ | 0.7 |
| 46425 | E-6128 | 2" to 4" Brush Arbor | ¼ | 0.08 |
| 46450 | E-6212-X | 5" to 6" Brush Arbor | 1¼ | 0.5 |
| 42295 | D-1415 | External Brush | ¾ | 0.3 |

| Standard-Duty Brushes | | Brushes for No. 124 Machine | | |
|-----------------------|-----------|-----------------------------|--------|-----|
| Catalog No. | Model No. | Description | Weight | |
| | | | oz. | g |
| 42245 | E-5715 | ⅜" (10 mm) Fitting Brush | 1 | 28 |
| 42250 | E-5720 | ½" (13 mm) Fitting Brush | 1 | 28 |
| 42255 | E-5721 | ¾" (19 mm) Fitting Brush | 1 | 28 |
| 42260 | E-5722 | 1" (25 mm) Fitting Brush | 2 | 56 |
| 42265 | E-5723 | 1¼" (32 mm) Fitting Brush | 2 | 56 |
| 42270 | E-5724 | 1½" (38 mm) Fitting Brush | 4 | 113 |
| 42275 | E-5725 | 2" (51 mm) Fitting Brush | 6 | 170 |
| 42280 | E-5726 | 2½" (64 mm) Fitting Brush | 8 | 227 |
| 42285 | E-5727 | 3" (76 mm) Fitting Brush | 10 | 283 |
| 42290 | E-5728 | 4" (102 mm) Fitting Brush | 14 | 397 |
| 42300** | D-1545** | 5" (127 mm) Fitting Brush | 16 | 454 |
| — | — | 6" (152 mm) Fitting Brush | 18 | 510 |

** Requires Brush Arbor Catalog No. 46450. See ordering information this page.

Conduit Sizing Tool



No. 575 EMT Sizing Tool for Conduit

- Quickly resizes thin-wall conduit ends that have become deformed after installation.
- Tool can also be used for slight bending of ½" and ¾" conduit ends for alignment purposes.
- Hardened alloy steel resists wear.

| Catalog No. | Model No. | Description | Weight | | Standard Pack |
|-------------|-----------|------------------------------|--------|-----|---------------|
| | | | lb. | kg | |
| 36005 | 575 | ½" (12 mm) and ¾" (19mm) EMT | 1¾ | 0.6 | 1 |

Reamers, Deburring Tools



Plastic Construction Inner-Outer Reamer

- Handy for quick, clean and easy I.D. reaming and O.D. beveling of 1/4" through 1 1/2" nominal water tube.
- Plastic construction with long-wearing alloy steel blades.
- Gives fast, professional reaming on copper, aluminum, brass and other types of tubing.

| Catalog No. | Model No. | Capacity | Weight | | Standard Pack |
|-------------|-----------|----------------------------------------------------------|--------|-----|---------------|
| | | | lb. | g | |
| 34965 | 127 | 1/4" (6 mm) through 1 1/2" (37 mm) Nominal Water Tube | 1/4 | 113 | 1 |



223S Inner-Outer Reamer



227S Inner-Outer Reamer



Hardened Steel Construction Inner-Outer Reamer

- 46 cutting edges on interior cone allow for fast, clean, inner reaming and outer deburring/beveling of 1/2"-2" (12mm-54mm) copper and stainless steel tubing.
- Hardened steel construction.

| Catalog No. | Model No. | Capacity | Weight | | Standard Pack |
|-------------|-----------|-------------------------------------------------------------------|--------|-----|---------------|
| | | | lb. | g | |
| 29983 | 223S | 1/4" (5 mm) through 1 1/4" (36 mm) Copper and Stainless Tubing | 3/4 | 340 | 1 |
| 29993 | 227S | 1/2" (12 mm) through 2" (54 mm) Copper and Stainless Tubing | 1 1/4 | 560 | 1 |

Deburring Tools

- Deburring Tool for plastic pipe and tubing.
- Made of high-grade steel with specially-designed, long-lasting cutting edges.
- Slip-resistant vinyl hand grip.
- Ideal for removing outside ridges and inside burrs on plastic pipe and tubing.



| Catalog No. | Model No. | Description | Plastic Pipe Capacity | | Plastic Tubing Capacity, I.D. | | Standard Pack |
|-------------|-----------|----------------|-----------------------|-------|-------------------------------|-------|---------------|
| | | | in. | mm | in. | mm | |
| 35155 | 72 | Deburring Tool | 1/2-1 1/2 | 12-40 | 3/4-2 1/8 | 20-53 | 6 |
| 64962 | 73 | Deburring Tool | 1 1/2-3 | 40-76 | — | — | 6 |
| 64967 | 74 | Deburring Tool | 4 | 100 | — | — | 6 |