

Maintenance Instructions

WARNING

Maintain geared threaders according to these procedures to reduce the risk of injury.

Cleaning

After each use, clean all chips and debris from the geared threaders and wipe off threading oil.

Clean the workholder jaws with a wire brush to remove any build up of pipe scale, etc.

Lubrication

On a monthly basis (or more often if needed).

- Lubricate all exposed moving parts with a light lubricating oil. Wipe any excess oil from exposed surfaces.
- Lubricate the threader with a lithium based general purpose grease at grease fitting (on the gear case near the drive shaft).

Accessories

WARNING

To reduce the risk of serious injury, only use accessories specifically designed and recommended for use with the 141 and 161 Receding Geared Threaders such as those listed below. Other Accessories suitable for use with other tools may be hazardous when used with the 141 and 161 Receding Geared Threaders.

Catalog No.	Model No.	Description
39380	D-1440	Ratchet and Handle
96725	—	Metal Carrying Case for 141 Geared Threaders
41620	—	Gear Head Motor Grease
42505	46	Adjustable Pipe Support
61122	840A	Universal Drive Shaft
19366	758	Loop (141 with 300/300A Power Drive)
40005	346	Support Arms (161 with 300/300A Power Drive)
42405	844	Drive Bar
42415	768	Drive Link Assembly
97882*	—	Kit 141 on 535 Auto Chuck with High-Clearance Carriage
16723*	—	Kit 141 on 535 Manual Chuck with High-Clearance Carriage

Further information on accessories specific to this tool can be found in the RIDGID Catalog and online at RIDGID.com.

Thread Cutting Oil Information

Read and follow all instructions on the threading oil label and MSDS. Specific information about RIDGID Thread Cutting Oils, including Hazard Identification, First Aid, Fire Fighting, and accidental release measures, Handling and storage, Personal Protective equipment, Disposal and Transportation, is included on the container and Material Safety Data Sheet (MSDS). MSDS is available at RIDGID.com or by contacting RIDGID Technical Service Department at (800) 519-3456 in U.S. and Canada or rttechservices@emerson.com.

Machine Storage

NOTICE The Receding Geared Threaders must be kept indoors or well covered in rainy weather. Store the threaders in a locked area that is out of reach of children and people unfamiliar with threading machines. This machine can cause serious injury in the hands of untrained users.

Service And Repair

WARNING

Improper service or repair can make machine unsafe to operate.

The “Maintenance Instructions” will take care of most of the service needs of this machine. Any problems not addressed by this section should only be handled by an authorized RIDGID service technician.

Tool should be taken to a RIDGID Authorized Independent Service Center or returned to the factory.

For information on your nearest RIDGID Authorized Independent Service Center or any service or repair questions:

- Contact your local RIDGID distributor.
- Visit RIDGID.com to find your local RIDGID contact point.
- Contact RIDGID Technical Services Department at rttechservices@emerson.com, or in the U.S. and Canada call (800) 519-3456

Disposal

Parts of the geared threaders contain valuable materials and can be recycled. There are companies that specialize in recycling that may be found locally. Dispose of the components in compliance with all applicable regulations. Contact your local waste management authority for more information.